## Series connections J, JC

# **SULZER**

#### General

Two or more pumps can be connected in series for pumping against high heads. Special series connections are available for pump models J 12 - J 604 (not JC 34).

The series connections have a centre inlet for connection and the water is fed directly into the diffuser. The series connection replaces the bottom part on a pump and is mounted as shown in the figures below. With the few parts needed it is a quick and simple operation to install series connections on J-pumps.

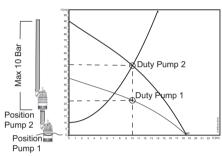
### **Procedure**

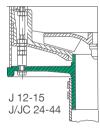
It is recommended to space the pumps at equal head intervals in order to distribute the counter on pressure evenly along the line, but two pumps may be mounted together in a tandem unit if necessary. Pressure classes on the hose/pipe equipment need to be considered if pumps are mounted together and the pressure must not exceed 10 bar out of series connected pumps.

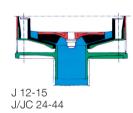
The pumping capacity for a series arrangement is obtained by dividing the total head by the number of pumps in the chain and reading off the capacity for a single pump at this head.

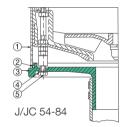
ABSEL can be used to select and dimension pumps for series connections.











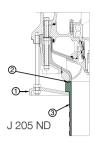


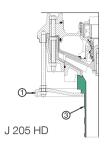
## J 12 - J 15, J/JC 24 - J/JC 44

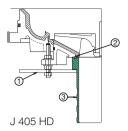
Description	J 12 - J 15	J/JC 24	J/JC 44
Series connection complete	31210026 (2")	31210038 (3")	31210029 (3")

### J/JC 54 - J/JC 84

Description	Pos. no	J 54 ND, LD, HD	J 84 ND, LD, HD 60 Hz JC 54 ND, LD, HD	JC 84 ND, LD, HD 60 Hz	J 84 HD 50 Hz 2-stage
Series connection complete incl. pos. 1-5		31210030 (3") 31210034 (4") 00831965 (6")	31210031 (3") 31210035 (4") 31210037 (6") (J84)	00831963 (3") 00831964 (4")	31210039 (3") 31210040 (4")
Outer casing (without strainer holes)	1	31010309	00833866	00831966	00833867
O-ring	2	11120863	11120863	11120863	11120863
Adapter	3	31210028 (3") 31210033 (4") 31210036 (6")	31210028 (3") 31210033 (4") 31210036 (6") (J84)	31210028 (3") 31210033 (4")	31210028 (3") 31210033 (4")
Nylon washer	4	11490040 x 6	11490040 x 6	11490040 x 6	11490040 x 6
Nut	5	11400055 x 6	11400055 x 6	11400055 x 6	11400055 x 6

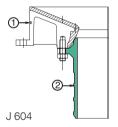






## J 205 - J 405

Description	Pos. no	J 205 ND	J 205 HD	J 405 HD
Series connection complete incl. pos. 1-3		00830340 (6" hose) 00830976 (6" BSP-thread) 00830977 (6" NPT-thread) 00830978 (6" ALVENIUS)	00830378 (4" hose) 00831849 (4" BSP-thread) 00831850 (4" NPT-thread)	00830341 (6" hose) 00831851 (6" BSP-thread) 00831852 (6" NPT-thread)
Bottom plate / bracket	1	00830986	00830985 (4" hose) 00831958 (4" BSP/NPT)	00830979
O-ring	2	11120890	-	11120890
Adapter	3	00830980 (6" hose) 00830981 (6" BSP-thread) 00830982 (6" NPT-thread) 00830983 (6" ALVENIUS)	00830984 (4" hose) 00831956 (4" BSP-thread) 00831957 (4" NPT-thread)	00830980 (6" hose) 00831959 (6" BSP-thread) 00831960 (6" NPT-thread)
Nut		-	-	11400014 x 6



## J 604

Description	Pos. no	J 604 HD		
Series connection complete incl. pos. 1-2		00831283 (8")		
Wearring	1	00831284		
Adapter	2	00831285		