

# Pumps and grinders for sludge transfer and treatment



# Sulzer in wastewater treatment

Sulzer is recognized for excellent product quality, performance, reliability and technical innovation required for a wide range of applications in municipal and industrial wastewater treatment plants.

As a global leader, our know-how and competitiveness is based on many years of experience in manufacturing pumps and mixing equipment for sludge transfer and treatment, within biological, anaerobic digestion sludge process applications.

Sulzer offers a broad range of products and aftermarket services for all types of wastewater and sludge handling applications:

- Primary and secondary process sludge
- Sludge dewatering and transfer
- Sludge thickening and transfer
- Sludge blending and holding
- Controlled flocculent pumping
- Mixing and dosing conditioning agents
- AD sludge recirculation and transfer
- Heavy sludge cake transfer
- Imported and tankered in sludge transfer
- Shear sensitive processes
- Sludge maceration and grinding

# Progressing cavity pumps and grinders

Sulzer submersible pumps, mixers and agitators are used to transfer, blend and handle sludge, within biological, secondary and anaerobic digester recirculation processes. Our two-shafted, low speed and high torque grinders will slice through rags, wipes and tough solids producing a consistent sludge for processing.

For more demanding sludge processes, with high viscosity and high % dry solids (DS) our progressing cavity, positive displacement pump range, provide a near constant flow rate with suction lift capability, for handling wastewater sludge, slurries, and viscous shear thinning non-Newtonian fluids.

# PC transfer pump

#### Features and benefits

- Designed to deliver constant capacity with viscous fluids and shear thinning non-Newtonian fluids
- · Selected drives and gearboxes with many low speed options are available to reduce pump wear
- Compact for space saving, can be installed vertically or horizontally and run in either direction
- Competitively priced process pump with integral direct drive and gearbox, baseplate optional

#### Key characteristics

 Capacities
 up to 440 m³/h / 1'900 USgpm

 Pressures
 up to 24 bar / 350 psi

 Temperatures
 -10 up to 100°C / 14 up to 212°F



### PC transfer perform pump

#### Features and benefits

- Saves time with maintain in place features, easy to de-rag and no need to disconnect the pipework
- · Designed for use in sludge plants, where high reliability is essential and downtime is kept to a minimum
- An extension of the PC transfer pump with material variants for a wide range of process applications
- Robust drives and gearboxes with low running speeds form an integral part of the unit design

#### Key characteristics

Capacitiesup to 225 m³/h / 990 USgpmPressuresup to 12 bar / 170 psiTemperatures-10 up to 100°C / 14 up to 212°F

#### PC cake pump

#### Features and benefits

- A large auger inlet and screw conveyor to deliver consistent pumping and push the cake to pump
- Saves time with maintain in place features, easy to disassemble, no need to disconnect the pipework
- · Feed chamber easily disconnects allowing access for removal of the rotor and screw conveyor assembly
- Designed for use in Sludge plants, where high reliability is essential and downtime is kept to a minimum

#### Key characteristics

Capacities	up to 225 m³/h / 990 USgpm
Pressures	up to 12 bar / 170 psi
Temperatures	-10 up to 100°C / 14 up to 212°F

### PC dosing pump

#### Features and benefits

- For low flow, metering and dosing applications, with continuous and accurate capacity demands
- Gentle pumping action, minimises shear and crush damage to the pumped product
- Dosing pump parts are interchangeable with the PC transfer range, with stock standardization benefits
- An enhanced coupling rod design, gives higher pressure capabilities, up to 72 bar

#### Key characteristics

Capacities	5 to 1'250 l/h / 0.02 to 5.50 USgpm
Pressures	up to 72 bar / 1'044 psi
Temperatures	up to 120°C / 248°F (stainless steel version)

#### Muffin Monster<sup>™</sup> – In line/open channel grinders

#### Features and benefits

- Designed to protect pumps and other critical equipment from clogs and damage
- · Shred tough solids in wastewater and sludge handling
- The dual-shafted, slow speed and high-torque grinder give a wide grinder capability
- Wipes Ready™ technology prevents materials from forming long stripes and reweaving

#### Key characteristics

Capacities	up to 1'558 m³/h
Connections	100 to 500 mm
Pressures	up to 6 bar
Cutting chamber	up to 1'500 mm





# Features and benefits

- Designed to protect inlet works and treatment plants from damaging solids
- The rotating screening drums allow fluid to pass through while capturing solids and diverting them to the powerful dual-shafted grinder for shredding
- Can protect or replace headworks screens in pump stations
- Wipes Ready<sup>™</sup> technology prevents materials from forming long stripes and reweaving

#### Key characteristics

Capacities	up to 2'775 m³/h
Cutting chamber	up to 1'500 mm
Bearing life	100'000 h











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