



# **VAS** vertical sulfuric acid pump

The VAS pump range has been specifically designed for vertical sulfuric acid pumping in tower circulation applications. Due to its engineered design, the VAS acid pump range minimizes the corrosion wear effect while offering high efficiency and reliability. Superior operational performance has been demonstrated with its longer maintenance-free operation from initial startup.

### Main applications

The VAS acid pump range has been designed to meet the requirements in sulfuric acid production plants such as

- drying tower circulation (DT)
- intermediate and final absorption tower circulation (IAT/FAT)
- heat recovery system circulation

### Design

- Vertical turbine pump with discharge through column
- Single stage closed impeller with diffuser
- Absence of radial loads
- Axial loads fully balanced by front and rear casing wear rings
- Simple shaft sealing by throttle bushing with liquid back to the tank
- Auxiliary packing rings to prevent acid vapors (for safety and maintenance)

### VAS pump for heat recovery system

The VAS pump range also offers reliable and safest solutions for pumping sulfuric acids with temperatures of up to 250°C / 480°F.



High corrosion resistance Long service life Easy assembly Maintenance friendly

#### Materials

Part	Material	
Pump casing	Chromium iron, acid proof cast iron or special stainless steel Special stainless steel Ferro-silicium or special alloy	
Impeller, wear rings		
Sleeve bearings		
Shaft	Duplex stainless steel with FEP lining	

## **Operating data**

	50 Hz	60 Hz
Capacities	up to 4'000 m³/h	up to 17'500 USgpm
Heads	up to 45 m	up to 148 ft.
Pressures	up to 20 bar	up to 290 psi
Temperatures	up to 150°C (250°C in heat recovery)	up to 291°F (480°F in heat recovery)
Maximum speed of rotation	up to 1'500 rpm	up to 1'800 rpm

#### Performance range



## Higher capacities and heads available upon request.

# How can we help you? Contact us today to find your best solution.

#### sulzer.com

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