

# Submersible Propeller Pump Type ABS VUPX PE4 to PE6

**SULZER**

60 Hz



The submersible propeller pump type ABS VUPX is designed for use where larger water volumes without fibrous materials must be pumped up to relatively low heads (up to approx. 10 m/33 ft). Equipped with a Premium Efficiency IE3 motor, it is suitable for:

- Hazardous locations - Approval for ATEX (ATEX II 2G Ex db IIB T4 Gb), FM and CSA available as an option
- Return sludge or return activated sludge (RAS)
- Combined sewage and surface water
- Storm water protection, irrigation and aquaculture
- Industrial raw water and process water

## Construction

- Premium Efficiency IE3 motors in accordance with NEMA and IEC 60034-30. Testing in accordance with IEC60034-2-1.
- Premium Efficiency motors designed for VFD operation in accordance with IEC/TS 60034-25 A ( $U_{peak} < 1300$  V).
- The water-tight fully flood-proof motor and the pump section form a compact and robust unit, easy to clean and easy to service.
- Optimum motor cooling by directing the medium being pumped over the motor.
- Water pressure sealed connection chamber, with two stage cable entry, protected against excessive cable tension and bending.
- Bimetallic thermal sensors in the stator which open at 140 °C (284 °F).
- Rotor and rotor shaft dynamically balanced.
- Upper and lower bearings lubricated-for-life, maintenance-free.
- Insulated upper bearing for VFD operation standard for PE6 and optional for PE5.
- Triple shaft sealing.
- Upper and lower sealing by means of a silicon carbide/silicon carbide mechanical seal, independent of the direction of rotation.
- Inspection chamber with sensor for moisture protection to indicate water leakage through mechanical seal, also standard for Ex version, according to FM CSA approval.
- Hydraulic parts with axial propeller with 3 or 4 adjustable propeller blades or 3-blade propeller in the new Skew design for VUPX 0403/0503 and inlet diffuser on discharge side.
- Gearbox available from 150 kW (201 hp) for VUPX 1001 to VUPX 1202.
- These pumps are available as standard and explosion-proof construction in accordance with international standards such as 500 Class I, Division 1, Groups C and hazardous (classified) locations.

## Motor

Water pressure sealed Premium Efficiency motors, (3-phase, squirrel cage induction motors), from 21 to 400 kW (28 to 536 hp) and, depending on hydraulic requirements as 4- to 12-pole versions.

**Voltage:** 460 V, 3~, 60 Hz (other voltages on request)

**Temperature rise:** According to NEMA class A up to 125 kW and class B above.

**Insulation components:** Class H (winding protection by 140 °C (284 °F) sensor) **Protection type:** IP68

**Start-up:** DOL (direct on line), VFD or soft starter.

## Pump selection

To access more detailed information like pump performance curves, dimensional drawings, product description and motor performance curves, please use our ABSEL program:



<http://absel.sulzer.com/> Hydraulic selection:

-> Enter: Duty point -> Select: Hydraulics -> Select: Motor

## Hydraulics

You have the choice of the following hydraulics for the nominal pipe diameter 600 to 1400 mm (24 to 55 in).

For power demand beyond available range PE4 to PE6 please refer to technical data sheet VUPX PE7.

## Installation

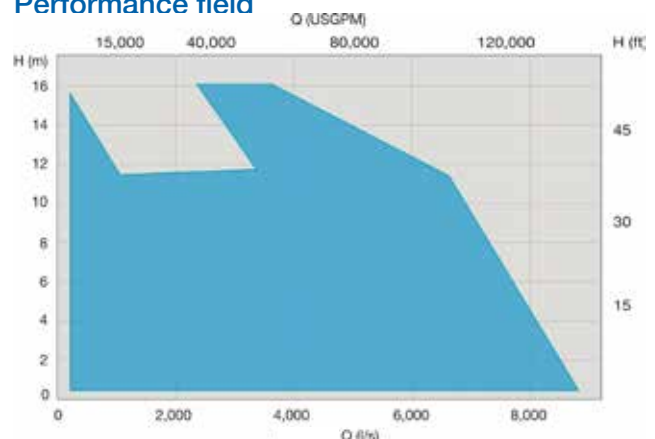
Suitable for installation in steel or concrete riser pipes for economical operation and simple installation. The centering of the pump and sealing between pump and pipeline is achieved automatically by means of conical coupling ring. No additional installation work required.

## Hydraulics / Propeller type

Hydraulics / Propeller type			
VUPX 0401*	3-blades, adj.	VUPX 0602	4-blades, adj.
VUPX 0402	4-blades, adj.	VUPX 0801	3-blades, adj.
VUPX 0403	3-blades, fix.	VUPX 0802	4-blades, adj.
VUPX 0501	3-blades, adj.	VUPX 1001	3-blades, adj.
VUPX 0502	4-blades, adj.	VUPX 1002	4-blades, adj.
VUPX 0503	3-blades, fix.	VUPX 1201	3-blades, adj.
VUPX 0601	3-blades, adj.	VUPX 1202	4-blades, adj.

adj. = adjustable; fix. = fixed (Skew design), \*on request

## Performance field



## Standard and options

Description	Standard	Option
Max. ambient temperature	40 °C (104 °F)	60 °C (140 °F)
Max. submergence depth	20 m (65 ft)	
Mains voltage	460 V/60 Hz	other voltage on request
Voltage tolerance	460 V ± 10 %; multi-voltage ± 5 %	
Insulation components	Class H (140 °C / 284 °F)	Class H (160 °C / 320 °F) (not for explosion-proof)
Start-up	DOL, VFD or soft starter	star-delta
Approval	non FM	NEC Class I, Division 1, Groups C and D
Cables	G-GC, H07RN8-F	EMC shielded cables
Cable length	10 m (33 ft)	15 m (49 ft), 20 m (65 ft), other length on request
Mechanical seal (medium side)	SiC-SiC (NBR)	SiC-SiC (Viton execution)
Mechanical seal (motor side)	SiC-SiC	
O-rings	NBR	Viton
Preparation for lifting hoist	Lifting hoop	Lifting hoop in stainless steel
Protective coating	Two component coating epoxy resin	Special coatings on request
Cathodic protection		Zinc anodes on request
Installation	Wet-well in steel pipe or concrete sump	
Motor cooling	By surrounding medium	
Moisture sensor motor housing		DI (sensor for moisture detection)*
Moisture sensor separation chamber	DI (sensor for moisture detection)	
Vibration sensor		on request

\* standard for PE6 motor range

## Motor protection

PE4 to PE6		non Ex or Ex/ATEX	Ex/ATEX VFD drive
Winding	Bi-metallic switch	X	-
	Thermistor (PTC)	O	X
	PT 100	O	O
Seal protection	Separation chamber	X	X
	Motor housing	O (X for PE6)	O
	Connection box	O (X for PE6)	O
Temperature bearing upper/lower	Bi-metallic switch	O (X for PE6)	O
	Thermistor (PTC)	O	O
	PT 100	O	O
Vibration sensor	4....20 mA	O	O

X = Standard; O = Option; - = not possible

## Materials

Motor	Standard	Option
Connection chamber	EN-GJL-250	
Cooling/oil chamber	EN-GJL-250	
Motor housing	EN-GJL-250	
Motor shaft	1.4021	1.4462
Fasteners (medium contact)	1.4401	
Hydraulics		
Diffuser	EN-GJL-250	1.4470
Bellmouth	EN-GJL-250	1.4470
Wear ring	1.4008	
Propeller hub	EN-GJS-400-18	1.4581
Propeller blades	1.4340	1.4581
Propeller cap	PUR	
Propeller (VUPX 0403/0503)	1.4340	1.4470
Fasteners (medium contact)	1.4401	

Lifting device	Standard	Option
Lifting hoop (PE4 & PE5)	EN-GJS-400-18	1.4470
Lifting hoop (PE6)	1.0060	1.4462
Connection system		
Coupling ring	1.0446	1.4408
Material comparison		
Europe	USA	
EN 1561; EN-GJL-250	ASTM A48; Class 35 B	
EN 1563; EN-GJS-400-18	ASTM A536; 60-40-18	
1.4021; 1.4401	ASTM / AISI 420; 316	
EN 1.0060	ASTM / AISI A572 (65)	
1.4462, 1.4581	BS 318 S 13 / C 17	
1.4008	ASTM A217 CA-15	
1.4408	ASTM A351 CF8M	
1.4470	ASTM A 890 4A (CD 3MN)	
1,4340, 1.0446		

Please contact your SULZER representative for proposal of an effective suction chamber design!

[www.sulzer.com](http://www.sulzer.com)

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