

# Submersible sludge pump XJS 25

**SULZER**

## Specification

Electric submersible pump.  
 Maximum submergence: 20 m (65 ft). Protection class IP 68.  
 Max temperature of pumped medium at max power input and continuous duty 40 °C (104 °F).  
 Max medium density 1100 kg/m<sup>3</sup> (0.0397 lbs/inch<sup>3</sup>).  
 pH of the pumped medium 5-8.  
 Free passage: 45 x 55 mm (2 3/16" x 1 3/4").  
 Max number of starts 30/hr.  
 Min impeller diameter for duty with low water level or intermittent dry running. Max impeller diameter requires half motor or more submersed for continuous duty. (Pump can operate lying down.)

**XJS 25 D - 118** 3-phase  
**XJS 25 D - 118 AT\*** 3-phase  
**XJS 25 D - 128** 3-phase  
**XJS 25 D - 128 AT\*** 3-phase

\*AquaTronic: Built-in electronic pump control.

## Electric motor

3-phase squirrel-cage induction motor, 60 Hz.  
 Service factor 1.1. Class F insulation.  
 Dual voltage stator 230/460 V (single voltage contactor coil).\*\*\*  
 Motor rating P<sub>2</sub>: 2.9 kW (4 Hp). 2 pol, Speed: 3500 rpm.  
 η: 80.3 (50 %), 86.5 (75 %), 86.6 (100 % load)

\*\*\*For pumps with built in contactor.

Voltage, V	230	380	460	575
Nominal current, A	9.8	5.9	4.9	3.9

## Starting method and motor protection

**XJS 25 AT:** Direct on line start (DOL 230-575 V) with built in AquaTronic unit, which automatically adjusts phase order by dual contactors, ensuring correct motor rotation.

The AquaTronic unit monitors motor temperature, by use of NTC thermistors built into stator windings, and stops the motor at high temperature. It will also stop the motor at high amperage or if a phase is missing.

**XJS 25:** Direct on line start with built in contactor. Pumps to be used with VFD must have terminal block instead of contactor.  
 Thermal switches (140 °C/284 °F, ±5) built into the stator windings are connected to the contactor and stops the pump at high temperature.

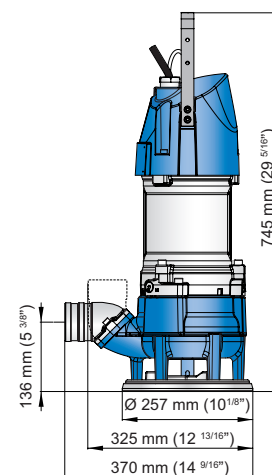
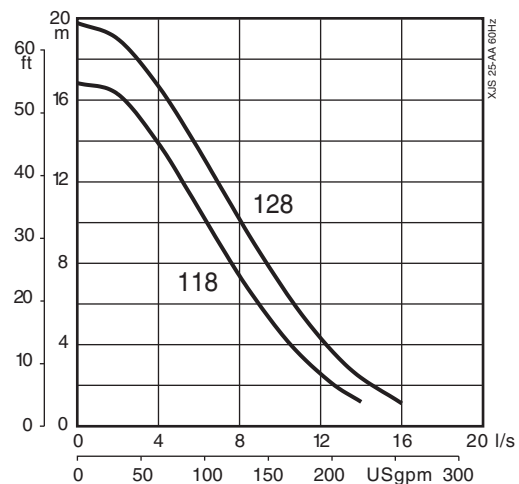
## Power cable

20 m type H07RN8-F (standard cable):  
 4 x 1.5 sq.mm.

20 m type NSSHÖU.../3E (heavy duty cable):  
 3x1.5+3x1.5/3E

## Shaft seal

Double mechanical seal in oil bath.  
 Primary seal: Silicon carbide on silicon carbide.  
 Secondary seal: Silicon carbide on carbon.



## Bearings

Upper bearing: Single-row deep groove ball bearing.  
 Lower bearing: Double angular contact ball bearing.

## Discharge connections

2 1/2", 3" (standard), 4" hose connections.  
 2 1/2", 3", 4" G/B.S.P. threaded connections.  
 2 1/2", 3", 4" NPT threaded connections.

## Weight

39 kg (86 lbs) (without cable)

## Options and accessories

AquaPlug. AquaTronic control panel.  
 Level sensor. Service data kit. Zinc anodes.  
 Surface protection coating. Floatation ring.  
 Discharge connection accessories and hose.

## Pump control

Features	XJS 25	XJS 25 AT				Service data kit read out
		AT	AT + Level sensor	AT + AquaPlug / AquaTronic control panel	AT + AquaPlug/ AquaTronic control panel + Level sensor	
Run mode	X	X	X	X	X	
Integrated start equipment	X	X	X	X	X	
Automatic direction of rotation		X	X	X	X	
Motor protection high temp	X	X	X	X	X	X
Motor protection high amp		X	X	X	X	X
Protection against missing phase		X	X	X	X	X
Level control			X		X	
Dry run protection			X		X	
Automatic restarting			X		X	
Stop mode				X	X	
E-mode (Automatic stop/run)					X	
Indication of water in oil				X	X	X
Indication of low motor insulation				X	X	X
Indication of high or low voltage				XX	XX	X
Indication of high temperature				XX	XX	X
Indication of high amp				XX	XX	X
Indication of phase unbalance				XX	XX	X
USB cable connection		X	X	X	X	X
Crash log (10 latest)						X
Documentation (spare part list, workshop manual)						X

XX = Fault indication when pump is automatically stopped to protect the motor.

## Materials

Description	Material	EN	ASTM
Motor housing	Aluminium	EN 1706:AC-43100	ASTM AISI10mg
Handle	Stainless steel	10088:X5CrNi18-10 (1.4301)	AISI 304
Rotor shaft	Stainless steel	10088:X20Cr13 (1.4021)	AISI 420
Volute / Impeller	Nodular cast iron	1563:ENGJS-HB150	ASTM A 536-80:60-40-18
Fasteners	Stainless steel	10088:X5CrNiMo 17122 (1.4401)	AISI 316
O-rings	Nitrile rubber		
Coating	2 component epoxy paint 120 µm		