

# Submersible Sewage Pump Type ABS XFP CB Plus

# SULZER

## 50 Hz

Submersible sewage pump type ABS XFP CB Plus is designed for municipal and industrial wastewater equipped with Premium Efficiency IE3-level motor. Suitable for clean water and wastewater, sewage with sludge and high rag content, solids and fibrous material.

## Construction

- Premium Efficiency IE3 motors in accordance with IEC 60034-30. Testing in accordance with IEC60034-2-1.
- Premium Efficiency motors designed for VFD operation in accordance with IEC/TS 60034-25 A ( $U_{peak} < 1300$  V).
- The water-tight fully flood-proof motor and the pump section form a compact and robust unit, easy to clean and easy to service.
- Water pressure sealed connection chamber, with two stage cable entry, protected against excessive cable tension and bending.
- Bimetallic thermal sensors in the stator which open at 140 °C.
- Rotor and shaft dynamically balanced.
- Upper and lower bearings lubricated-for-life, maintenance-free.
- Insulated upper bearing for VFD operation standard for PE6 and optional for PE5.
- Triple shaft sealing.
- Upper and lower sealing by means of a silicon carbide/silicon carbide mechanical seal, independent of the direction of rotation.
- Inspection chamber with moisture sensor to indicate water leakage through mechanical seal (PE4 - PE6).
- Option: Blockage- and maintenance-free internal closed looped cooling system. Cooling medium: Glycol - water mixture (standard for PE6 range).
- Hydraulic parts with 2-channel Contrablock Plus impeller.
- ATEX explosion-proof version in accordance with international standards e.g. ATEX II 2G Ex db IIB T4 Gb, FM or CSA (Ex as standard with PE3, optional with PE4 - PE6).

## Motor

Water pressure sealed Premium Efficiency motors, (3-phase, squirrel cage induction motors), from 18.5 to 250 kW and, depending on hydraulic requirements as 4- to 8-pole versions.

**Voltage:** 380...420 V, 3~, 50 Hz (other voltages on request).

**Insulation components:** Class H (winding protection by 140 °C sensor)

**Temperature rise:** According to NEMA class A up to 110 kW and class B above.

**Protection type:** IP68

**Start-up:** DOL (direct on line), star-delta, VFD or soft starter.

## Pump selection

To access more detailed information like pump performance curves, dimensional drawings, product description and motor performance curves, please use our ABSEL program:

<https://absel.sulzer.com/>

### Hydraulic selection

-> **Enter: Duty point**

-> **Select: Hydraulics**

-> **Select: Motor**



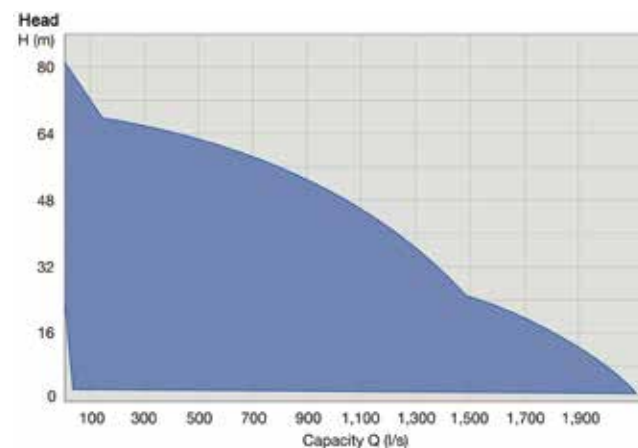
## Hydraulics

You have the choice of the following hydraulics in the range of DN 100 to DN 400 discharge:

## Hydraulics / Impeller type

Hydraulics / Impeller type			
XFP 105J	CB2	XFP 205M	CB2
XFP 155J	CB2	XFP 305M	CB2
XFP 205J	CB2	XFP 306M	CB2
XFP 206J	CB2	XFP 405M	CB2
XFP 255J	CB2		
XFP 305J	CB2		

## Performance field



## Standard and options

Description	Standard	Option
Max. ambient temperature	40 °C	60 °C
Max. submergence depth	20 m	-
Mains voltage	380...420 V/50 Hz	Other voltage on request
Voltage tolerance	multi-voltage ± 5 %; 400 V ± 10 %	-
Insulation components	Class H [140 °C]	Class H [160 °C] (not for Ex)
Start-up	DOL [direct on line], star-delta, VFD or soft starter	-
Approval	non-Ex	Ex/ATEX *
Cables	H07RN8-F	EMC shielded cables
Cable length (m)	10	15, 20, 30, 40, 50
Mechanical seal (medium side)	SiC-SiC (NBR)	SiC-SiC (Viton execution)
Mechanical seal (motor side)	SiC-SiC	-
O-rings	NBR	Viton
Preparation for lifting hoist	Lifting hoop	Lifting hoop in stainless steel *
Protective coating	Two component epoxy resin coating	Special coatings on request
Cathodic protection	-	Zinc anodes on request
Installation	Wet-well	Dry-well vertical/horizontal
Motor cooling	Cooling by surrounding medium	Closed loop cooling system **
Moisture sensor motor housing / connection chamber	PE3, PE6	PE4, PE5
Moisture sensor inspection chamber	PE4 - PE6	-
Vibration sensor	-	PE4 - PE6

\* Standard for PE3. \*\* Standard for PE6.

## Motor protection

PE3 to PE6		non-Ex	Ex/ATEX
Winding	Bi-metallic switch	○	○*
	Thermistor (PTC)	○	○*
	PT 100	○**	○**
Moisture sensor	Inspection chamber	○**	○**
	Motor housing	○ (○ for PE3 and PE6)	○
	Connection chamber	○** (○ for PE6)	○** (○ for PE6)
Temperature bearing upper/ lower	Bi-metallic switch	○** (○ for PE6)	○** (○ for PE6)
	Thermistor (PTC)	○**	○**
	PT 100	○**	○**
Vibration sensor	0 - 20 mm/s	○**	○**

● = standard. ○ = option. \* PTC to be used when operated via VFD. \*\* Not available for PE3.

## Materials

Motor	Standard	Option
Connection chamber	EN-GJL-250	-
Cooling chamber	EN-GJL-250	-
Cooling jacket	1.0036 (PE4 - PE6)*	-
Motor housing	EN-GJL-250	-
Motor shaft	1.4021	1.4462
Fasteners (medium contact)	1.4401	-
Lifting hoop (PE3)	1.4401	-
Lifting hoop (PE4 & PE5)	EN-GJS-400-18	1.4470
Lifting hoop (PE6)	1.0553	1.4462
Hydraulics		
Volute	EN-GJL-250	1.4470
Impeller	EN-GJL-250	1.4470**
Bottom plate (only CB version)	EN-GJL-250	1.4470**

\* PE3 = EN-GJL-250..\*\* or EN-GJL-250 flame hardened for CB version.

Connection system (wet)	Standard	Option
Pedestal	EN-GJL-250	Non sparking
Fastening elements	Stainless steel	-
Protective coating	Epoxy resin based	-
Guide rail	Galvanized steel	Stainless steel
Pipe retainer	EN-GJS-400-18	1.4470
Connection system (dry)		
Support frame	1.0036	Galvanized steel

[www.sulzer.com](http://www.sulzer.com)

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