#### Sulzer EMS

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### Sulzer EMS

# **Equipment Services Offered**

## Phoenix, Arizona Facility

Sulzer EMS specializes in a wide range of electrical and mechanical rotating equipment repairs, machining, chroming, grinding, on-site services, and hydraulic cylinder repairs.







# Rotating Apparatus Repair, Reconditioning, Rewinding, Rebuilding

- · AC & DC motors and generators
- Generators (480 13,800 Vac)
- · Wheel motors
- Traction motors
- Gearboxes
- · Centrifugal pumps
- · Large fans and blowers
- ISO 9002 registered HV coil manufacturing at Sulzer Dowding & Mills

#### **Diagnostic Testing & Monitoring**

- Full voltage test run to 13.8 KV
- Baker Advanced Winding Analyzer
- RSO generator test
- · Surge comparison testing
- · Core loss evaluation
- · Motor insulation analysis
- · Vibration analysis
- · Failure analysis
- Bore scope inspection
- · Non-destructive testing

#### **Field Services**

- Motor generator on-site evaluation
- Balancing
- · Optical laser alignment
- Vibration data collection and analysis
- Troubleshooting
- · Removals and installations
- Preventive maintenance
- Line boring
- VFD programming
- Dry ice cleaning

#### **Welding & Machining Services**

- · Full service machine shop
- Fabrication

#### **New Motors, Drives & Controls**

- AC motors (fractional to 12,000 HP; crusher duty, pump, variable speed)
- AC variable frequency drives (inverter and vector)
- DC motors and drives
- Soft start controllers
- DC permanent magnet motors
- Gearmotors
- Metric motors
- · Replacement parts
- Troubleshooting and repair

#### **Capacities**

- 78,000 sq. ft. service center
- 50 ton overhead crane capacity
- High voltage motor test run center (to 13.8 KVA @ 2,000 KW)
- Vacuum pressure impregnation (VPI) 8' x 12'
- 600 ton press
- Vertical boring mills to 12'
- FFT vibration analysis
- Full range dynamic balancing up to 25,000 lbs.

### **Industries Served**

- Power generation
- · Water and wastewater
- Mining and aggregate
- Recycling
- Transportation
- Paper
- Chemical