

## Heat transfer fluid pumps for parabolic trough concentrated solar power

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**Sulzer is recognized for excellent product quality, performance, reliability and technical innovation required for a wide range of applications in the power generation industry. As a global leader, our knowhow and competitiveness is based on many years of experience in the manufacturing of pumps.**

Sulzer offers products and aftermarket services for all types of power plants:

### **Renewables**

- Solar (Concentrated Solar Power)
- Biomass
- Geothermal
- Pumped hydro storage

### **Carbon capture and storage**

#### **Nuclear**

- Nuclear island
- Turbine island

#### **Fossil-fuel fired**

- Steam (coal and oil)
- Combined-cycle (gas)

### **Heat Transfer Fluid (HTF) circulation pumps**

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In a parabolic trough plant, mirrors follow the sun throughout the day and focus the sunlight onto an absorber which consists of a pipe surrounded by glass.

Heat transfer fluid (thermal oil) is circulated to/from the solar field and through a heat exchanger, which makes up the conventional steam cycle.

The HTF used in the primary circuit is thermal oil. Its optimum working temperature is around 350°C which generates low rate steam.

The manufacture of HTF pumps for these high-temperatures, thermal transients and sealing of flammable and hazardous fluids under extreme cyclic operating conditions is a demanding design challenge.

Sulzer has this design experience, with a wide product range that caters for both main and auxiliary heat transfer fluid circulation, and has been supplying HTF pumps since 1985.

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## HZB-HTF double suction volute pump

### Features and benefits

- Centerline mounting to allow free thermal expansion and high nozzle loads
- Minimum bearing span to minimize shaft deflection
- Single cover casing design to reduce overhaul times
- Carbon steel or chrome steel casing with excellent mechanical properties
- Double mechanical seal provides safer operation

### Key characteristics

Capacities	up to 4'000 m <sup>3</sup> /h / 17'500 USgpm
Heads	up to 340 m / 1'115 ft.
Pressures	up to 48 bar / 700 psi
Temperatures	up to 425°C / 800°F



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## BBS between bearings single stage pump ISO 13709 / API 610 BB2

### Features and benefits

- Centerline support for reduced thermally induced misalignment
- Double suction impeller for low Net Positive Suction Head Required (NPSHR)
- First critical speed is well above operating speed range for smooth operation
- Casing designed for 2 times API 610 nozzle loads for freedom from piping distortions
- Grouted or ungrouted, 1x or 2x nozzle load baseplates for reduced installation cost

### Key characteristics

Capacities	up to 5'000 m <sup>3</sup> /h / 22'000 USgpm
Heads	up to 450 m / 1'500 ft.
Pressures	up to 50 bar / 740 psi
Temperatures	up to 425°C / 800°F



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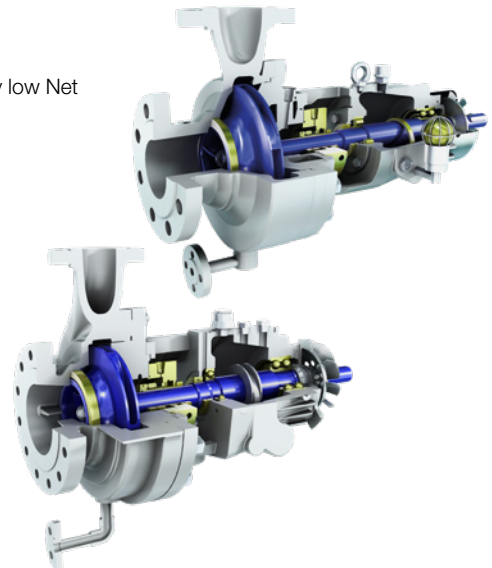
## ZE/ZF and OHH end suction pumps

### Features and benefits

- Designed for hot or cold water medium design pressure applications with relatively low Net Positive Suction Head (NPSH) available
- Modular construction to provide maximum interchangeability of spares

### Key characteristics

Capacities	up to 2'600 m <sup>3</sup> /h / 11'440 USgpm
Heads	up to 300 m / 1'000 ft.
Pressures	up to 100 bar / 1'450 psi
Temperatures	up to 425°C / 800°F



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**Contact us today to find your best solution.**

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