# **BK/NK Centerline-Supported End** Suction Single-Stage Centrifugal Pump

# Applications

The BK pumps are used for most liquid within the pulp and paper industry, ideal for handling high temperature up to 300°C (570°F) and high pressure in digester applications. They can also be used for district heating installations.

The NK pumps are used within the process industry, specially designed to handle all kinds of clean or polluted liquids including hydrocarbons as well as aggressive chemical where PN 25 pressure rating or high temperature is required.

## Design

The NK and BK pumps are part of a Modular System ensuring high interchangeability and minimized spare part costs.

Apart from the pressure containing parts the NK and BK pumps have identical parts as the BA and NB series.

#### Pump casing

The sturdy construction gives good protection against erosion and corrosion. The support feet are at shaft centreline height, preventing distortion and misalignment due to expansions when pumping hot liquids.

#### Casing cover and lantern

The cover is retained in the casing by the lantern, both of which are therefore pressure containing parts and designed according to the PN 25 pressure rating of these pumps. The gasket is confined.

#### Impeller

NK pumps are normally fitted with closed (shrouded) impellers, whilst the BK pumps have semi-open impellers and casing wear discs.

The impellers are locked onto the shaft by a key and screw design, except for the smallest NK pumps (built on bearing assembly size 1) which have the impeller screwed onto the shaft, giving improved flow conditions at the impeller eye.

#### Shaft

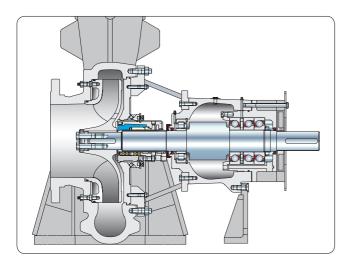
The shafts are sturdy and the shaft deflection at the seal position area under normal running conditions is less than 0.05 mm (0.002 inch), promoting long shaft seal life.

#### Shaft seals

NK and BK pumps are fitted with seal cartridge modules. The alternatives include single and double mechanical seals and gland packings.

#### Cooling

Cooling of the gland by circulating liquid is option. In addition, the bearing units are air cooled as a standard arrangement on the larger pumps by an externally mounted fan and this same arrangement can be fitted optionally on the smaller pumps, bearing assembly 3, as well.





## Properties

Capacity	5-2700m³/h (22-12000 USgpm)			
Head	5-130m (16-425 ft)			
Temperature	Max. 300°C (570°F) depending			
	on size and material			
Pressure rating	PN25 (300 lbs)			
Flanges	ISO 7005 PN25 ANSI class 300			
Lubrication	Grease or oil			
Norm	ISO 5199 "technical specification for			
	centrifugal pumps, class II			

## Your benefits

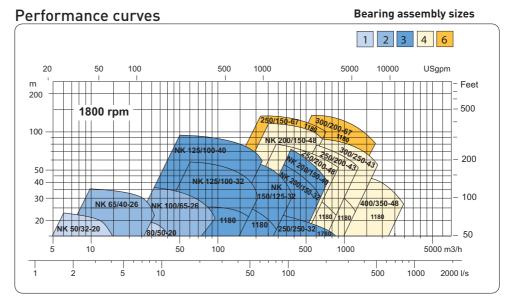
- High reliability. Sturdy design for high pressures and temperatures, rated PN25, ANSI 300. Centreline design, preventing distortion and misalignment.
- Low power consumption. The pumps exhibit high efficiencies
  the largest size peaks 89%.
- Simplified and fast service. Included in a Modular System ensuring high interchangeability and minimizes spare part costs.



## Type designations

#### BK 250/200-48

BK	Pump series		
250	Suction size code		
200	Discharge size		
	code		
-48	Impeller size code		



### **Materials**

Standard material combinations				
Code	08	09	24	26
Pump casing	Nodular iron	Nodular iron	Duplex stainless	Stainless
Casing cover	0717	0717	steel 2324	steel 2343
Impeller	Duplex stainless	Duplex stainless	Duplex stainless	Stainless
	steel 2324	steel 2324	steel 2324	steel 2343
Shaft	Duplex stainless	Duplex stainless	Duplex stainless	Duplex stainless
	steel 2324	steel 2324	steel 2324	steel 2324
Shaft sleeve	Duplex stainless	Duplex stainless	Duplex stainless	Duplex stainless
	steel 2324	steel 2324	steel 2324	steel 2324

#### www.sulzer.com

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