

# Submersible Recirculation Pump Type ABS RCP 500

Compact, submersible recirculation pump type ABS RCP is designed for pumping activated sludge in treatment plants during the nitrification and denitrification process, as well as for pumping of storm, surface and river water.

## Construction

The submersible recirculation pump type RCP is designed as a compact, water-pressure-tight unit, including propeller and bracket with well proven automatic coupling system using a single guide rail. The single guide rail coupling system guarantees quick and economical installation to DIN-flange. The RCP is available in cast iron (EC) and optional in stainless steel (CR). Maximum allowable temperature of the medium for continuous operation is 40 °C.

## Motor

Squirrel cage, 3-phase, 12-pole 50 Hz. Protection type IP 68, with stator insulation Class F (155 °C), max.submergence 20 m.

## Propeller

Technically optimized, axially operating 3-blade propeller with very good self-cleaning effect for vibration-free operation. The propellers are designed to achieve high thrusts and therefore a high flow capacity in axial direction.

## Solids deflection ring

The solids deflection ring protects the mechanical seal from damage by ingress of solid or fibrous matter.

## Bearings

All bearings are lubricated-for-life and maintenance-free, with a calculated lifetime of more than 100 000h.

## Shaft sealing

Mechanical seal: Silicon carbide / Silicon carbide.  
O-Rings / lip seals: NBR.

## Seal monitoring

DI-system with leakage sensors in the oil\*, motor and cable connection chambers.

\* not in Ex version.

## Temperature monitoring

Thermal sensors in the stator which open at 140 °C.

## Cable

10 m sewage resistant material.  
Optional lengths (m): 15, 20, 30, 40, 50.

## Options

Explosion-proof version, seals in viton, EMC cable, double mechanical seal, PTC or PT100 in the stator.

## Weight

with motor A 50/12 - 215 kg.  
with motor A 75/12 - 250 kg.  
with motor A 100/12 - 255 kg.



50 Hz

## Materials

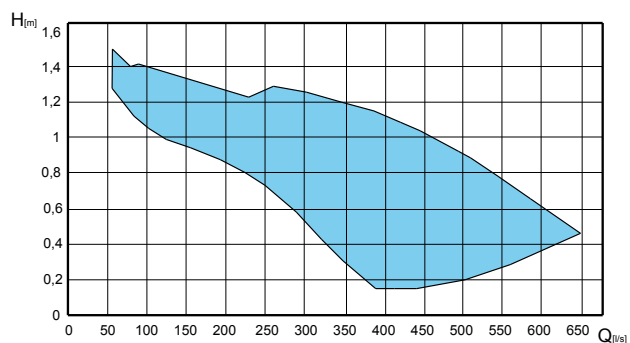
Part	EC (cast iron)	CR (stainless steel)
Motor housing	EN-GJL-250, painted	1.4404 (AISI 316L)
Connection chamber	EN-GJS-400-18 painted	1.4408 (CF-8M)
Motor shaft	1.4021 (AISI 420)	1.4404 (AISI 316L)
Propeller	1.4571 (AISI 316Ti)	1.4571 (AISI 316Ti)
Fasteners / Motor	1.4401 (AISI 316)	1.4401 (AISI 316)
Bracket	galv.steel or 1.4404 (316L)	1.4404 (316L)

## Motor Data

Motor	A 50/12	A 75/12	A 100/12
Rated power (kW)	5.0	7.5	10.0
Rated current at 400 V (A)	18.2	24.6	32.0
Speed (r/min)	470	462	470
Motor efficiency (%)	70.4	72.2	75.1
Power factor	0.56	0.61	0.60

## Performance field

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H = Total Head; Q = Discharge Volume

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