

# Refinery Applications with advanced Mass Transfer Technology



# Excellence in Refining Technology

## Expertise and experience

Sulzer Chemtech is the process engineering and equipment manufacturing division of the international Sulzer Corporation, with its headquarters in Winterthur, Switzerland.

Areas of expertise include equipment and application know-how in separation and mixing technology. Products include trays, structured packing, and random packing for separation columns; internals for separators; fractional crystallization systems; and equipment for mixing and reaction processes.

## Leading in research and development

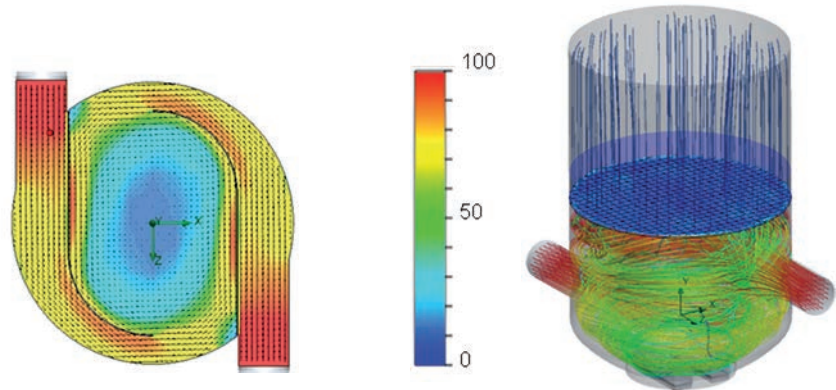
With tried-and-tested design procedures and innovative engineering solutions, Sulzer can meet the most challenging refinery's objectives. Sulzer has the requisite personnel, experience, facilities, as well as engineering capability to model and analyze mass and heat transfer phenomena in distillation, absorption, extraction, mixing, gas-liquid, and liquid-liquid separation. In our large test and pilot facilities we have the competence to extensively test trays, packings, separators and tower internals to maximize performance and reliability.



Three-phase separator test facility

## Computational Fluid Dynamics (CFD)

At Sulzer, the tool is extensively used for developing new products and optimizing the performance of the equipment being delivered. For example the flash zone and the wash section of a vacuum tower.



Flow distribution in the flash zone and below the wash bed of a vacuum column 15300 mm ID



Pilot plant at Sulzer Chemtech

## Contents

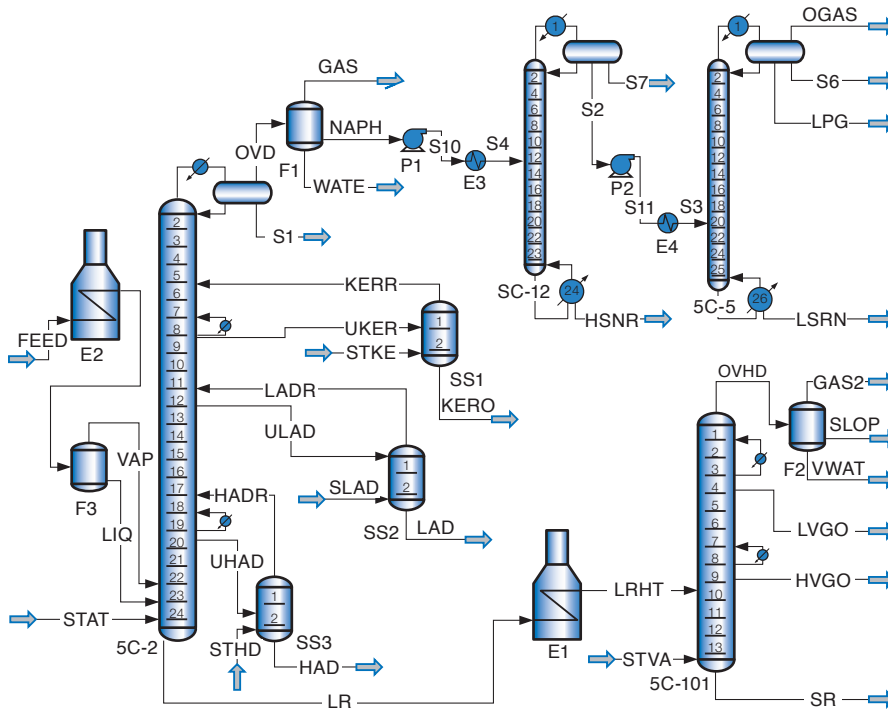
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# Excellence in Refining Technology

## Process simulation

Sulzer Chemtech makes use of state-of-the-art simulation software. Process simulation experts can model (new) or revamp all the major equipment of a plant, such as distillation columns, pumps, exchangers, valves, flash drums, fired heaters, piping, and fittings. Third-party thermodynamic packages are fine tuned for specific applications based on decades of experience at Sulzer Chemtech.



Process simulation model of a heat integrated crude and vacuum distillation unit

## Engineering services and products

For more than 50 years Sulzer Chemtech has provided innovative mass transfer components to the oil and gas, and petrochemical industries. Our company offers a wide range of products and engineering services.

### Engineering services

- Process simulation
- CFD study
- Feasibility study
- Basic engineering
- Detailed engineering
- Equipment design
- Installation at site
- Commissioning
- Start-up assistance
- Troubleshooting

### Products

- Fractionation trays
- Structured packing
- Random packing
- Grids
- Distributors
- Static mixers
- Mist eliminators
- Coalescers

for


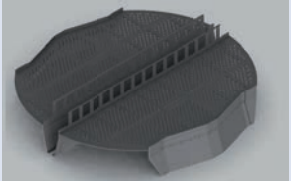


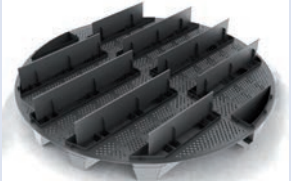



- Crude oil distillation
- Vacuum distillation
- Lube oil fractionation
- Hydrotreating
- Fluid catalytic cracking
- Hydrocracking
- Coking
- Visbreaking
- Reforming
- Isomerization
- Alkylation
- Aromatics recovery
- Gas concentration
- Gas sweetening
- Liquid-liquid contactor
- Solvent deasphalting











A team of experts optimizing the mass transfer components for a revamp of a crude and vacuum distillation unit to provide customers with maximum benefits while minimizing investment costs



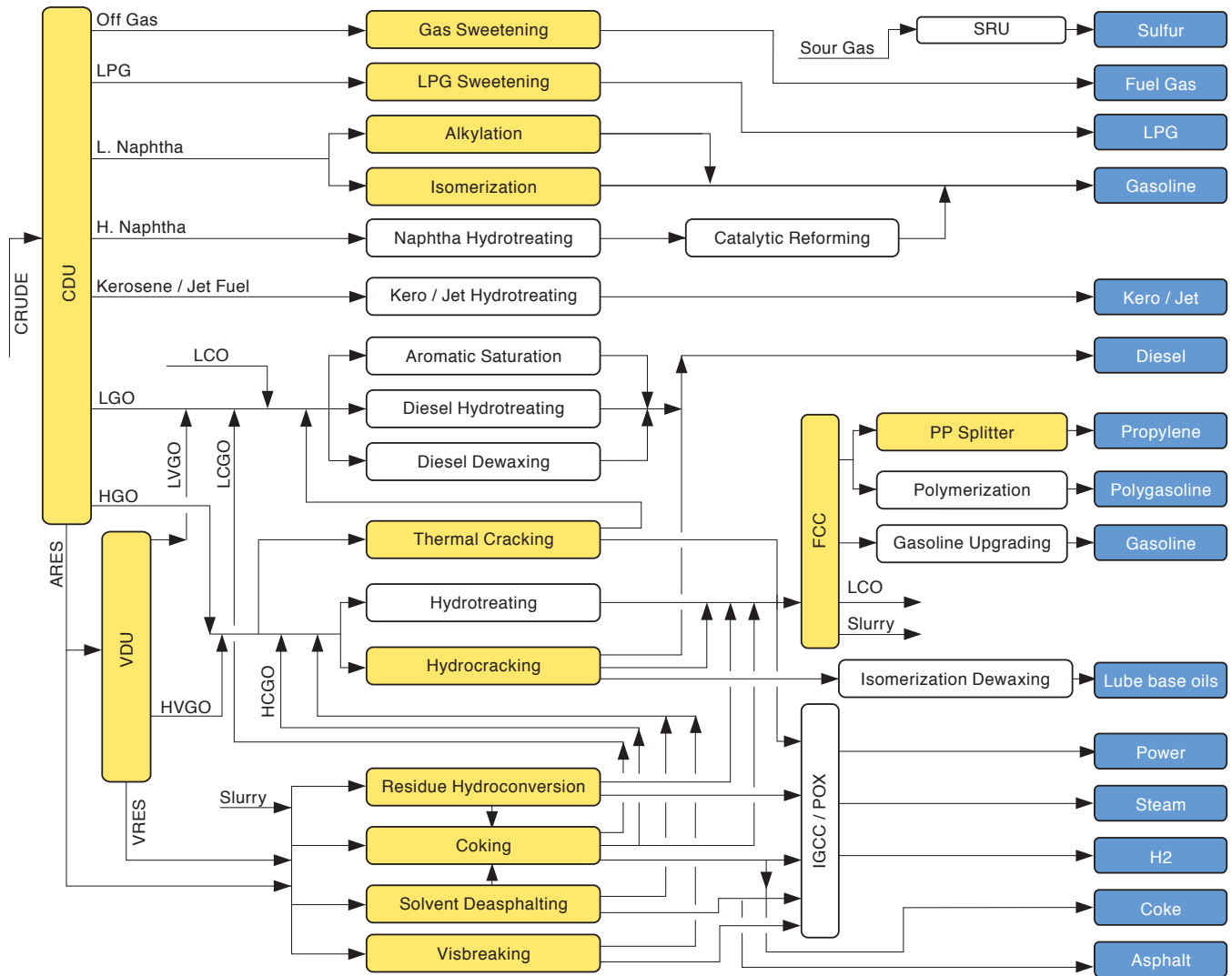
# Innovative Components

<p><b>VG AF™ Tray</b></p>	<p>The chordal downcomer high performance fractionation tray, featuring devices that enhance fouling resistance and hydraulic capacity.</p>	
<p><b>VGPlus™ Tray</b></p>	<p>The chordal downcomer high performance fractionation tray, featuring devices that enhance hydraulic capacity and separation efficiency.</p>	
<p><b>UFM™ Valve</b></p>	<p>The movable mini-valve, featuring an innovative shape for maximum hydraulic capacity, separation efficiency, and the widest operating range.</p>	
<p><b>SVG™ SVG-H™ Valve</b></p>	<p>High-performance valves, featuring a V shape, a large opening, and high lift for maximum resistance to fouling.</p>	
<p><b>Shell HiFi™ Plus Tray</b></p>	<p>The multiple downcomer high performance fractionation tray, suitable for high liquid loading applications.</p>	
<p><b>Shell ConSep™ Tray</b></p>	<p>The ultra system limit high performance fractionation tray, suitable for debottlenecking columns which otherwise would require a larger vessel diameter.</p>	
<p><b>Shell Schoepentoeter Plus™</b></p>	<p>The high-performance feed inlet distributor for mixed phases, featuring devices that enhance bulk separation efficiency even at the highest feed inlet momentum.</p>	
<p><b>SMV™ Static Mixer</b></p>	<p>The high-performance mixer that enables maximum homogeneous mixing with minimum pressure drop, and without moving parts.</p>	

# Innovative Components

<p><b>VEP Liquid Distributor</b></p>	<p>The state-of-the-art trough type distributor, featuring devices to achieve the highest drip point density for the maximum number of fractionation stages per unit of bed height.</p>	 <p>0600 2503-3</p>
<p><b>Mellapak™</b></p>	<p>The high-performance structured packing that is particularly suitable for vacuum distillation and selective absorption.</p>	 <p>0602 2510</p>
<p><b>MellapakPlus™</b></p>	<p>The second generation of structured packing, featuring a geometrical shape which drastically enhances the performance of the Mellapak for the highest number of theoretical stages per unit of pressure drop.</p>	 <p>0604 2509-01</p>
<p><b>Mellagrid™</b></p>	<p>The high-performance grid, featuring structured geometry for superior mechanical robustness, smooth surface for fouling resistance, and high sheet thickness when used in corrosive environments.</p>	 <p>0604 2507-2</p>
<p><b>F-Grid™</b></p>	<p>The conventional type of grid suitable for fouling applications.</p>	 <p>0604 2507-2</p>
<p><b>Nutter Ring™, I-Ring™</b></p>	<p>The high-performance random packing suitable for sponge absorbers, amine contactors, and lube cuts aromatic extraction.</p>	 <p>0603 2535-3</p>
<p><b>SMV, SMVP Extraction Packing</b></p>	<p>The high-performance structured packing suitable for amine contactors, and lube cuts aromatic extraction.</p>	
<p><b>Mellachevron™</b></p>	<p>The high-performance mist eliminator suitable for heavy-duty applications.</p>	

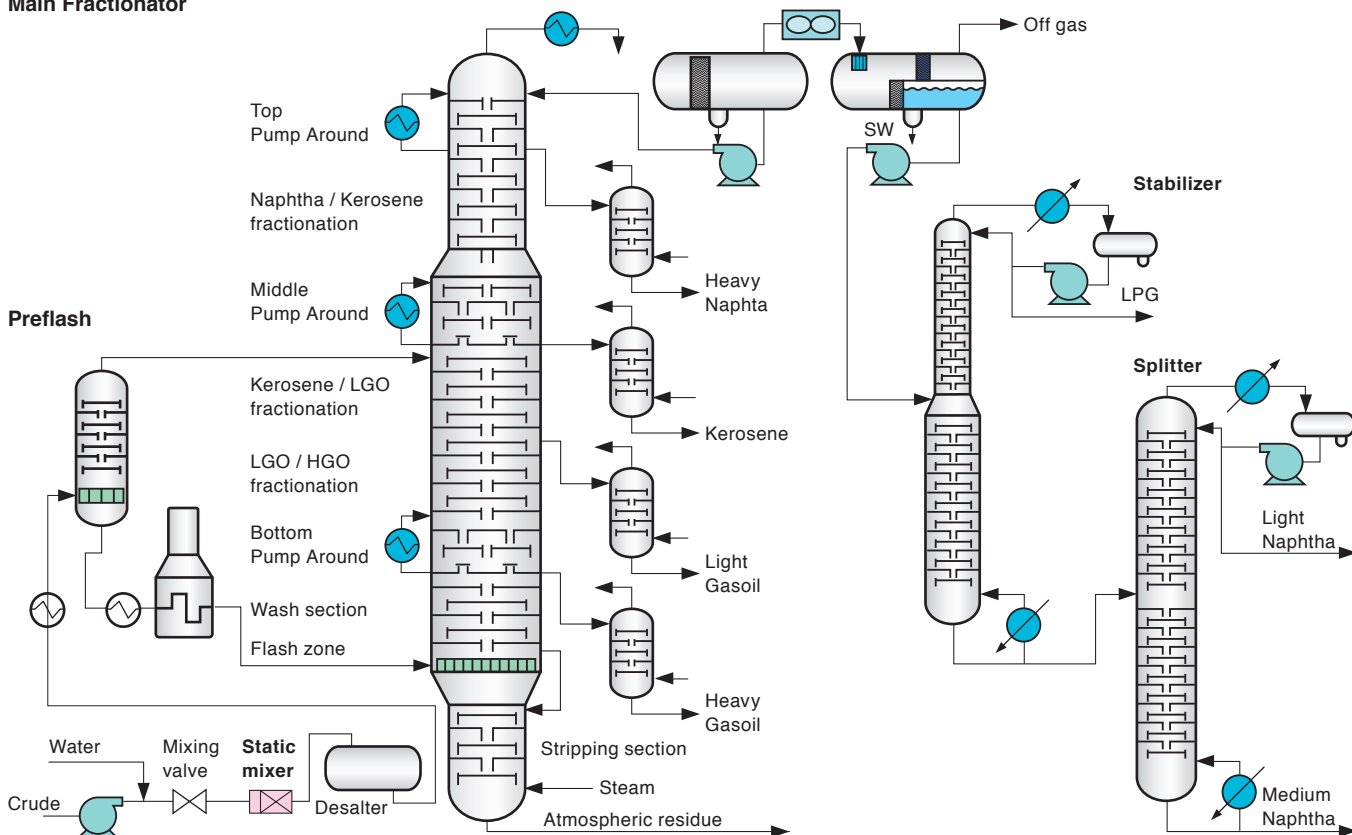
# Refinery Flow Chart





# Crude Distillation Unit

## Main Fractionator



## CDU typical upgrading targets:

- Up to 30% additional capacity
- Up to 20% additional fractionation efficiency
- Up to 10% energy saving

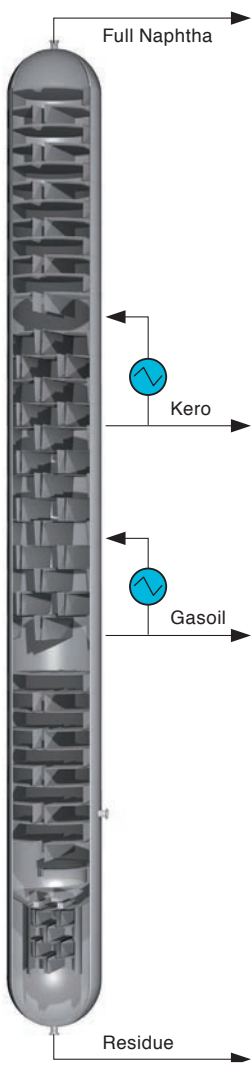


Shell SchoepentoeterPlus: the radial advanced feed inlet vane device for the flash zone

## Mass transfer components best fit

- Top section VG AF trays, Mellagrid
- Naphtha / Kero } VGPlus trays
- Kero / LGO }
- LGO / HGO }
- Middle PA } VG AF, VGPlus trays,
- Bottom PA } Mellapak, MellapakPlus
- Wash section MellapakPlus, Mellapak, VGPlus trays
- Flash zone Shell Schoepentoeter Plus
- Stripping section VG AF, VGPlus trays, Shell HiFi Plus trays
- Top receiver Mellaplate coalescer, Mellachevron mist eliminator
- Side strippers } VG AF, VGPlus trays
- Preflash }
- Stabilizer VGPlus, Shell HiFi Plus trays
- Splitter VGPlus trays

# CDU Main Fractionator Upgrading



**Before revamp**  
Throughput: 160 KBPD

**Naphtha / Kerosene:**  
12 round valve trays  
760 mm tray spacing  
10 theoretical stages

**Top Pump Around:**  
5 round valve trays  
1070 mm tray spacing  
Duty: 26 MMKcal / h

**Kerosene / Gasoil:**  
5 round valve trays  
990 mm tray spacing  
3 theoretical stages

**Bottom Pump Around:**  
3 round valve trays  
990 mm tray spacing  
Duty: 10 MMKcal / h

**Wash Section:**  
10 round valve trays  
760 mm tray spacing  
5 theoretical stages

**Stripping Section:**  
5 Sieve trays  
610 mm tray spacing  
2 theoretical stages

**After revamp**  
Throughput: 180 KBPD

**Naphtha / Kerosene:**  
16 BDH valve trays  
510 mm tray spacing  
13 theoretical stages

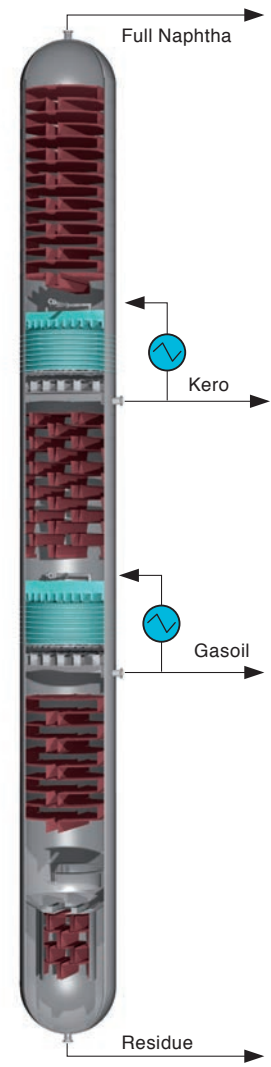
**Top Pump Around:**  
Mellapak equipped with  
trough type liquid distributor  
Duty: 30 MMKcal / h

**Kerosene / Gasoil:**  
12 VGPlus trays  
500 mm tray spacing  
8 theoretical stages

**Bottom Pump Around:**  
Mellapak equipped with  
trough type liquid distributor  
Duty: 12 MMKcal / h

**Wash Section:**  
10 MVG valve trays  
550 mm tray spacing  
5 theoretical Stages

**Stripping Section:**  
5 MVG valve trays  
610 mm tray spacing  
over 2 theoretical stages

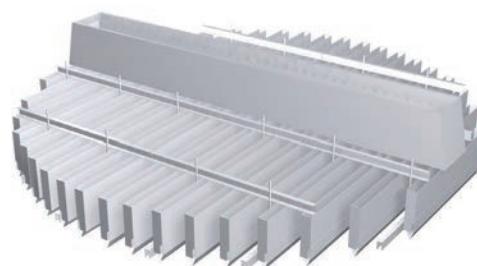


## Achievements:

- 10% additional capacity
- Sharper separation naphtha / kerosene
- Sharper separation kerosene / gasoil
- Gasoil suitable for low sulfur diesel production
- Shorter residue



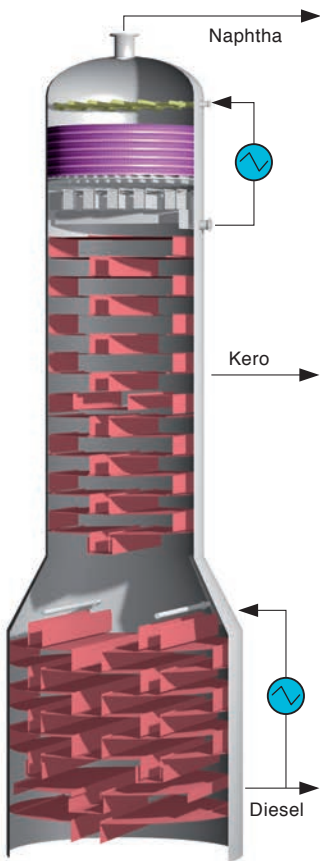
4-pass VGPlus high performance trays equipped with truncated downcomer, MVG, and push valves



VEH high-performance liquid distributor suitable for Pump Around sections



# CDU Main Fractionator Upgrading

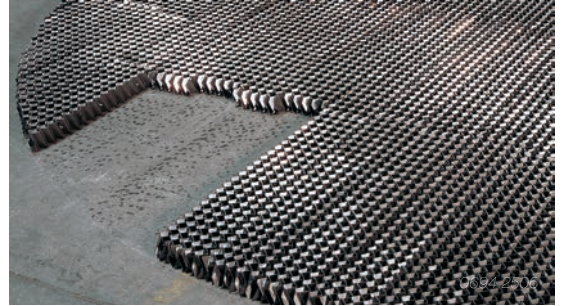


**Top Pump Around:**  
4 conventional trays replaced with Mellagrid in Alloy 59 to maximize capacity and improve corrosion resistance

**Naphtha / Kerosene Section:**  
8 VGPlus trays retrofitting conventional trays to maximize capacity and improve the quality of the naphtha

**Kerosene / Diesel Section:**  
8 MVG trays retrofitting conventional trays to debottleneck the section

**Middle Pump Around:**  
4 MVG trays retrofitting conventional trays to debottleneck the section

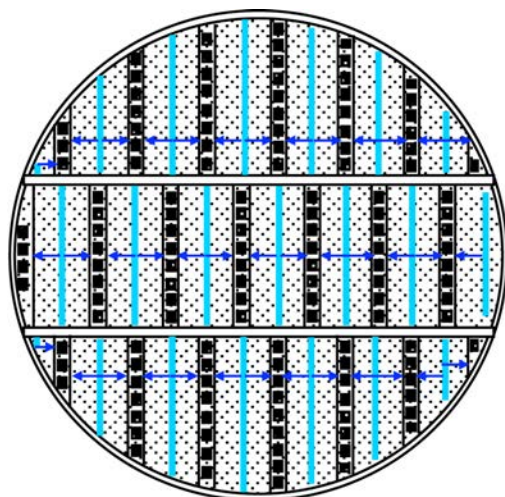


Mellagrid: the high-performance structured grid at the top Pump Around



VGPlus high performance trays equipped with ModArc downcomer, MVG, and push valves

Upgrading a 130 KBPD CDU main fractionator



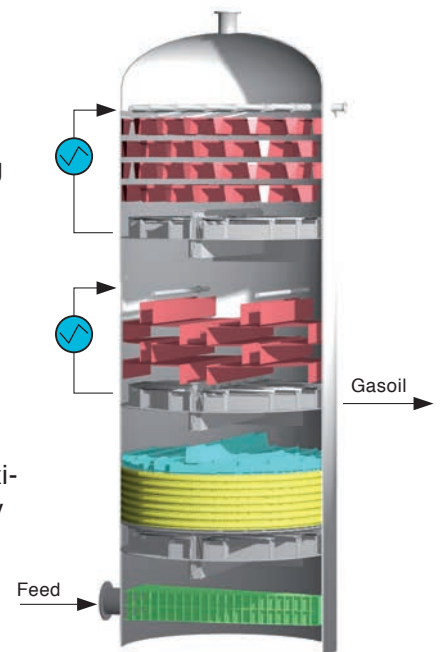
13-pass Shell HiFi Plus trays at the top Pump Around

**Top Pump Around:**  
13 pass HiFi Plus retrofitting 4 pass conventional trays

**Bottom Pump Around:**  
4 pass conventional trays

**Wash section:**  
Mellapak Plus retrofitting 5 conventional trays to maximize gasoil yield and quality

**Flash zone:**  
Schoepentoeter



Upgrading a 400 KBPD CDU Main Fractionator

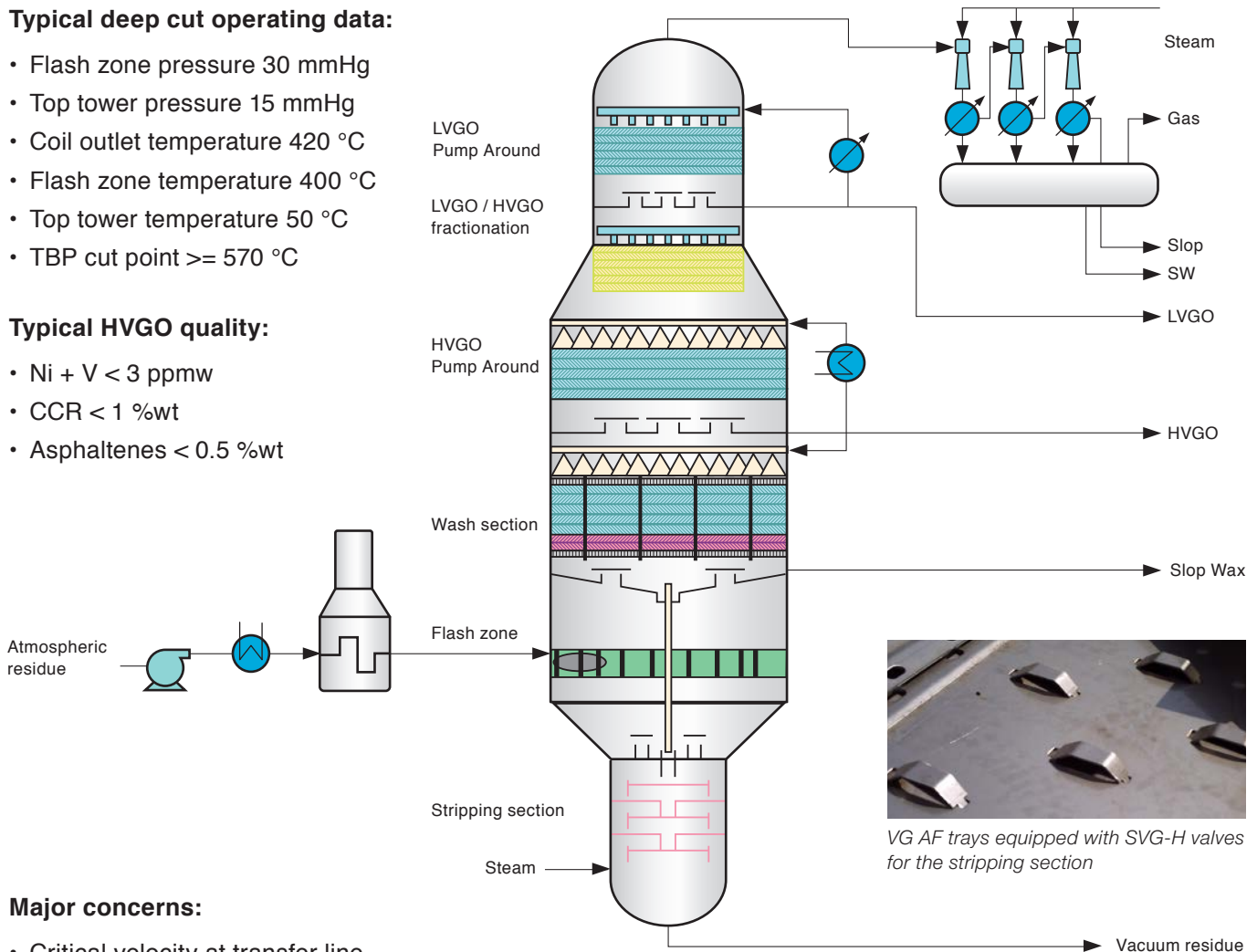
# Vacuum Distillation Unit

## Typical deep cut operating data:

- Flash zone pressure 30 mmHg
- Top tower pressure 15 mmHg
- Coil outlet temperature 420 °C
- Flash zone temperature 400 °C
- Top tower temperature 50 °C
- TBP cut point  $\geq 570$  °C

## Typical HVGO quality:

- Ni + V < 3 ppmw
- CCR < 1 %wt
- Asphaltenes < 0.5 %wt



## Major concerns:

- Critical velocity at transfer line
- Distillates yield less than expected
- Entrainment from the flash zone
- Coke build up at wash section
- HVGO quality lower than expected
- Run length lower than expected
- Unscheduled shutdown

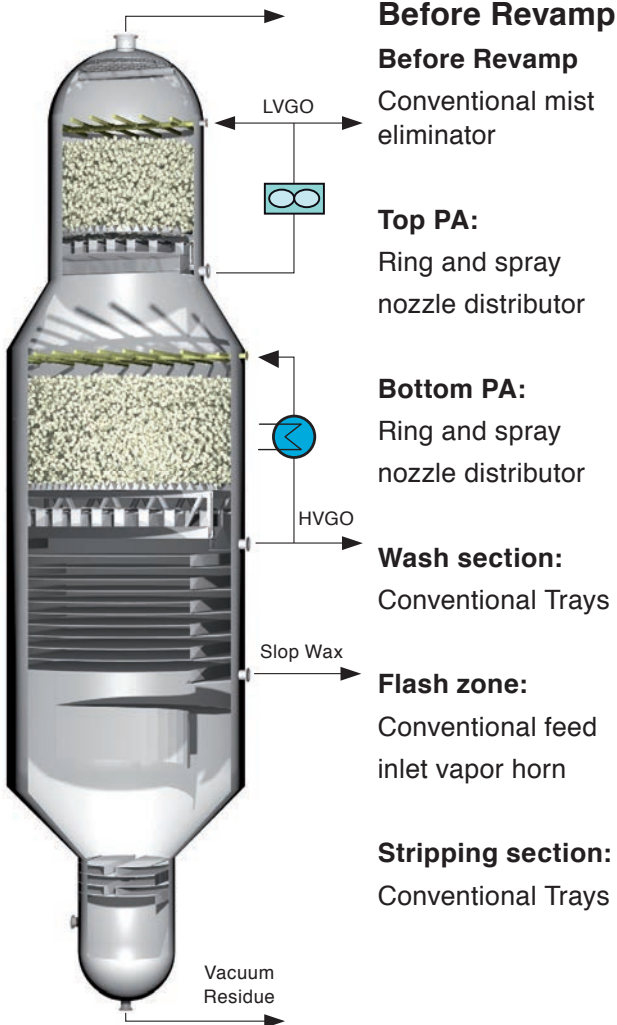


Mellagrid: high-performance structured grids for the wash section

## Mass transfer components best fit

- **LVGO PA** Mellapak, MellapakPlus, VEH gravity distributor
- **LVGO / HVGO** MellapakPlus, Mellapak, VEP gravity distributor
- **HVGO PA** Mellapak, MellapakPlus, VRD spray nozzles distributor
- **Wash section** Mellapak, MellapakPlus, Mellagrid, F-Grid, VRD spray nozzles distributor, Support system to withstand uplift mechanical loadings
- **Flash zone** Advanced feed inlet vane device
- **Stripping section** VG AF trays

# Vacuum Tower Upgrading



## After Revamp

Throughput: 80 KBPD

Sulzer mist eliminator

### Top PA:

Reused Ring, new spray nozzle distributor

### Bottom PA:

Mellapak and spray nozzle distributor

### New HHVGO section:

Mellapak and through type distributor

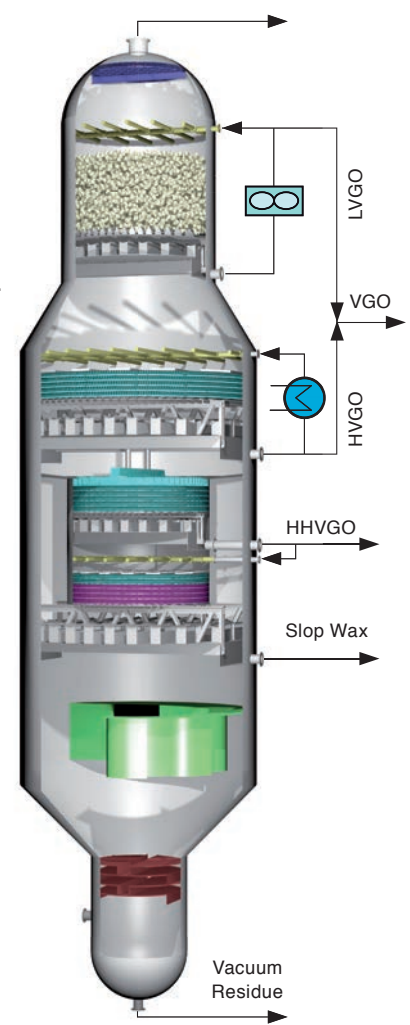
### Internal skirt

### Wash section:

Mellapak, Mellagrid, and spray nozzle distributor

### Flash zone:

Advanced tangential feed inlet vanes device

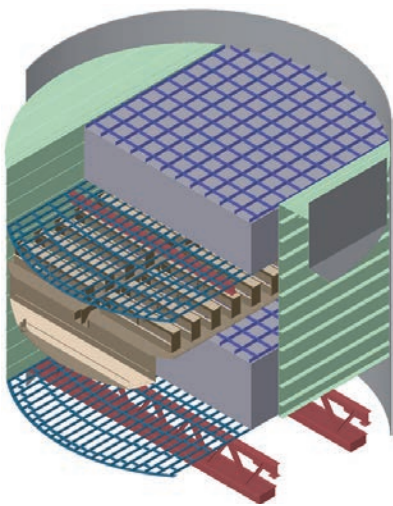


### Stripping section:

SVG Trays



SVG valves



Internal skirt used to fit the required mass transfer components while minimizing the need for new manways and/or process nozzles.

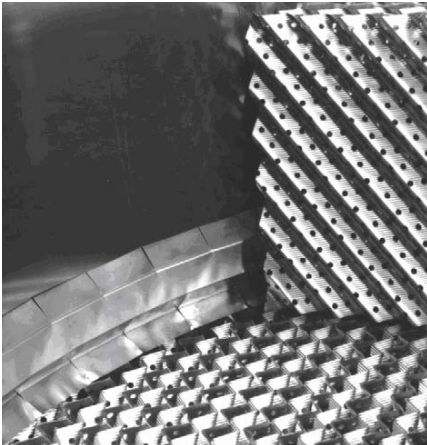
### Achievements

- Over 10% additional capacity
- Premium VGO quality to hydrocracker: CCR < 0.01 %wt
- Additional HHVGO side cut to FCC: Ni + V < 2 ppmw; CCR < 0.7 %wt
- Deeper cut point: 3 %wt on feed basis additional distillates recovery
- Heavier vacuum residue resulting in higher liquid yields at the coker plant

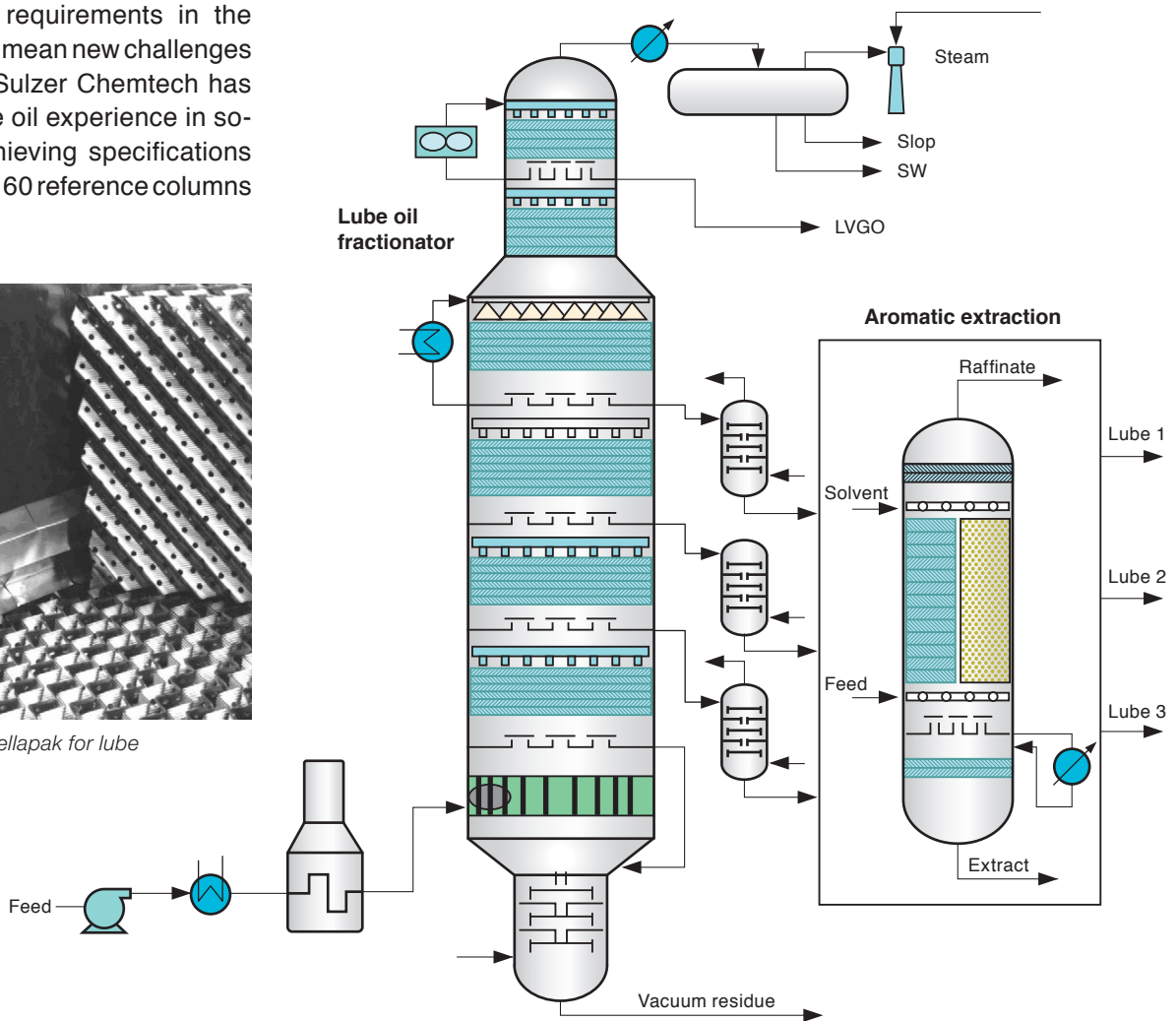


# Lube Oil Plant

New product requirements in the lube oil market mean new challenges to refineries. Sulzer Chemtech has extensive lube oil experience in solutions for achieving specifications with more than 60 reference columns worldwide.



High-efficiency Mellapak for lube vacuum tower



## Aromatic extraction

Sulzer Chemtech can offer a reliable technology for the extraction of aromatics from lube oil cuts. We have experience with furfural, phenol, and NMP solvents.

Liquid-liquid contactors equipped with Nutter Ring, I-Ring, or SMV extraction packing provide:

- Additional capacity for debottlenecking existing columns
- No moving parts and therefore low maintenance costs

## Features of Mellapak and MellapakPlus:

- Low pressure drop
- High separation efficiency
- Several types of packing with high hydraulic flexibility
- Mechanical robustness
- Easy and fast installation
- Compact internals

## Achievements

- Maximum throughput and distillate recovery
- Sharp fractionation with minimum operating cost
- Wide operating range
- Reliable operation
- Low installation cost
- Reduced tower dimensions

# Lube Tower Upgrading



## Before revamp

Throughput: 39 KBPD  
 Conventional mist eliminator

**LVGO Pump Around:**  
 Mellapak  
 VEP distributor

**LVGO / Lube 1:**  
 Mellapak  
 VEP distributor

**HVGO Pump Around:**  
 Mellapak  
 VEP distributor

**Lube 1 / Lube 2:**  
 Mellapak  
 VEP distributor

**Lube 2 / Lube 3:**  
 Mellapak  
 VEP distributor

**Lube 3 / Lube 4:**  
 Mellapak  
 Spray nozzle distributor

**Wash Section:**  
 Ring  
 Spray nozzle distributor

**Flash Zone:**  
 Annular feed inlet device

**Stripping Section:**  
 Conventional sieve trays

## After revamp

Throughput: 51 KBPD  
 Sulzer V-MISTER

**LVGO Pump Around:**  
 High-capacity Mellapak  
 VEP distributor

**LVGO / Lube 1:**  
 Same arrangement

**HVGO Pump Around:**  
 High-capacity Mellapak  
 VEP distributor

**Lube 1 / Lube 2:**  
 MellapakPlus  
 VEP distributor

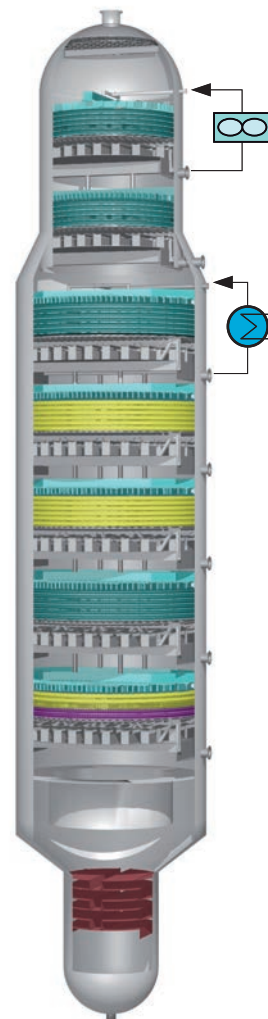
**Lube 2 / Lube 3:**  
 MellapakPlus  
 VEP distributor

**Lube 3 / Lube 4:**  
 Same Mellapak, new  
 VEP distributor

**Wash Section:**  
 MellapakPlus, Mellagrid  
 VEP distributor

**Flash Zone:**  
 Reinforced annular feed  
 inlet device

**Stripping Section:**  
 SVG fixed valve trays



MellapakPlus for debottlenecking lube oil fractionator



Light Medium Heavy  
 lube oil samples after revamp

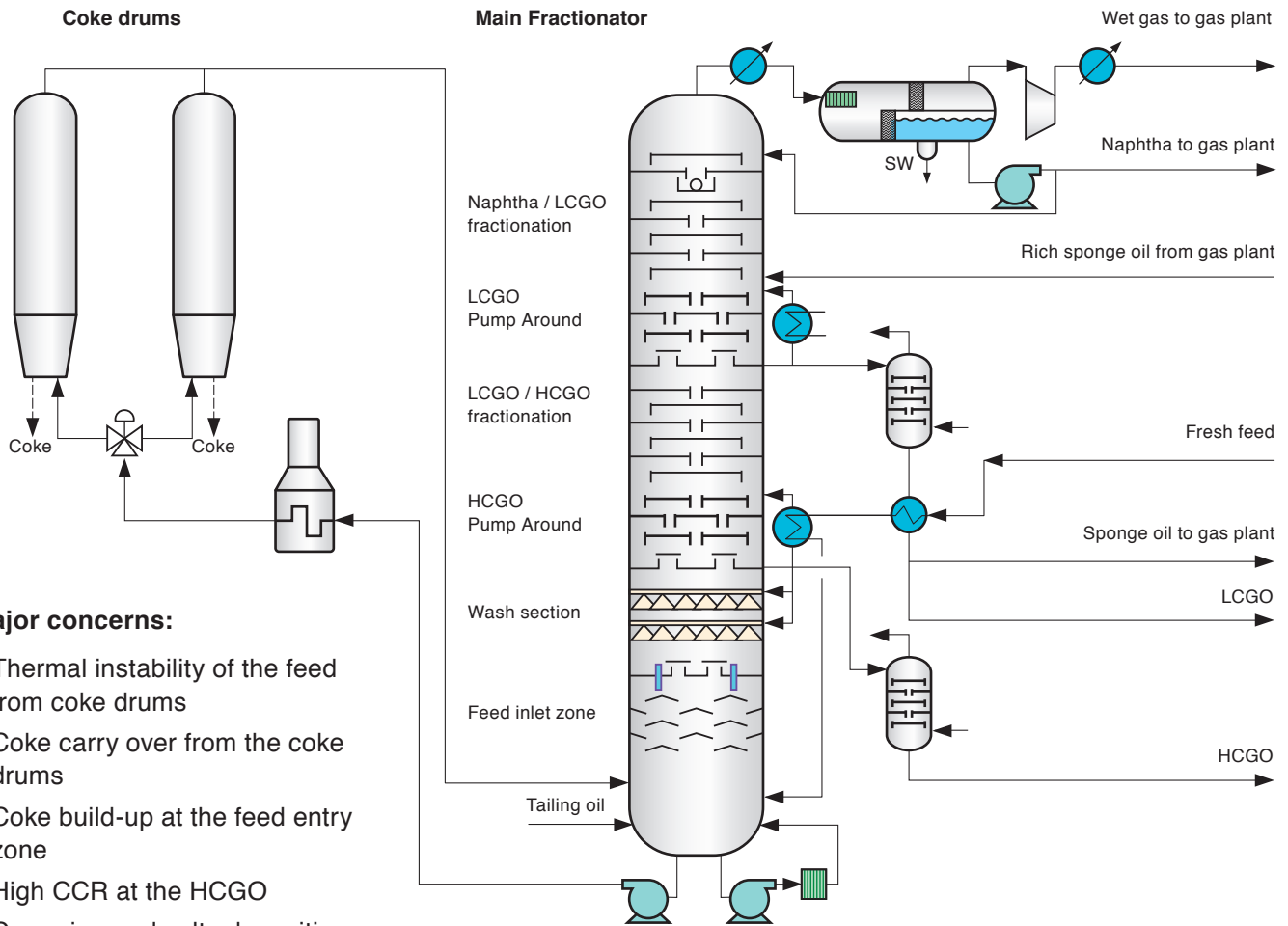
**Achievements:**

- Additional capacity: over 30%
- Additional lube yield: 0.5 %wt on feed base
- Premium quality lube cuts



VEP high-performance liquid distributor suitable for fractionation sections

# Coking Unit

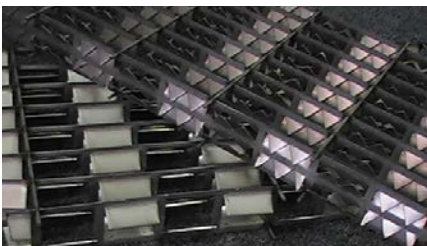


## Major concerns:

- Thermal instability of the feed from coke drums
- Coke carry over from the coke drums
- Coke build-up at the feed entry zone
- High CCR at the HCGO
- Corrosion and salts deposition at the top section
- Unscheduled shutdown



Mellagrid



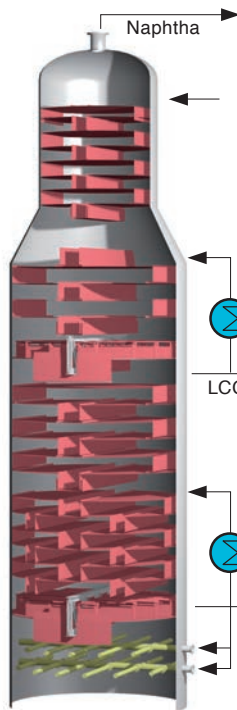
F-Grid

## Mass transfer components best fit

- Top section VG AF trays
- Naph / LCGO VG AF, VGPlus trays, MellapakPlus
- LCGO PA VG AF trays, MellapakPlus
- LCGO / HCGO VG AF, VGPlus trays
- HCGO PA VG AF trays, Mellagrid
- Wash section Mellagrid, F-Grid
- Feed inlet zone Baffle trays
- Top receiver Mellaplate coalesce Mellachevron mist eliminator



# Coker Main Fractionator Upgrading



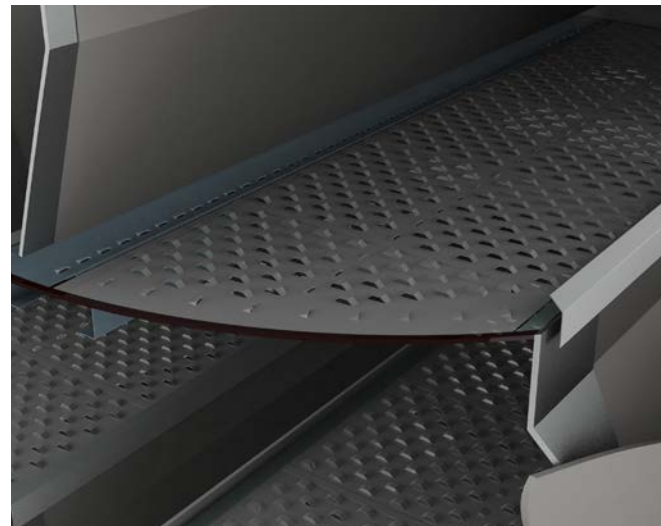
**Naphtha / LCGO**  
8 VG AF trays retrofitting conventional valve trays

**LCGO Pump Around:**  
4 VG AF trays retrofitting conventional valve trays

**LCGO / HCGO:**  
6 VG AF trays retrofitting conventional trays

**HCGO Pump Around:**  
4VG AF trays retrofitting conventional trays

**Wash section:**  
New spray nozzle distributor



2-pass VG AF high-performance anti fouling trays equipped with MVG fixed valves, push valves, and stepped outlet weir

Upgrading a coker main fractionator to boost the capacity from 140 to 180 KBPD and increase the run length up to 5 years



**HCGO Pump Around:**  
4 MVG trays retrofitting conventional trays

**Wash section:**  
New spray nozzles distributor  
Mellagrid retrofitting 5 fixed valves trays

**Feed inlet zone:**  
New 6 pass baffle trays

Existing Schoepentoeter cleaned & reused



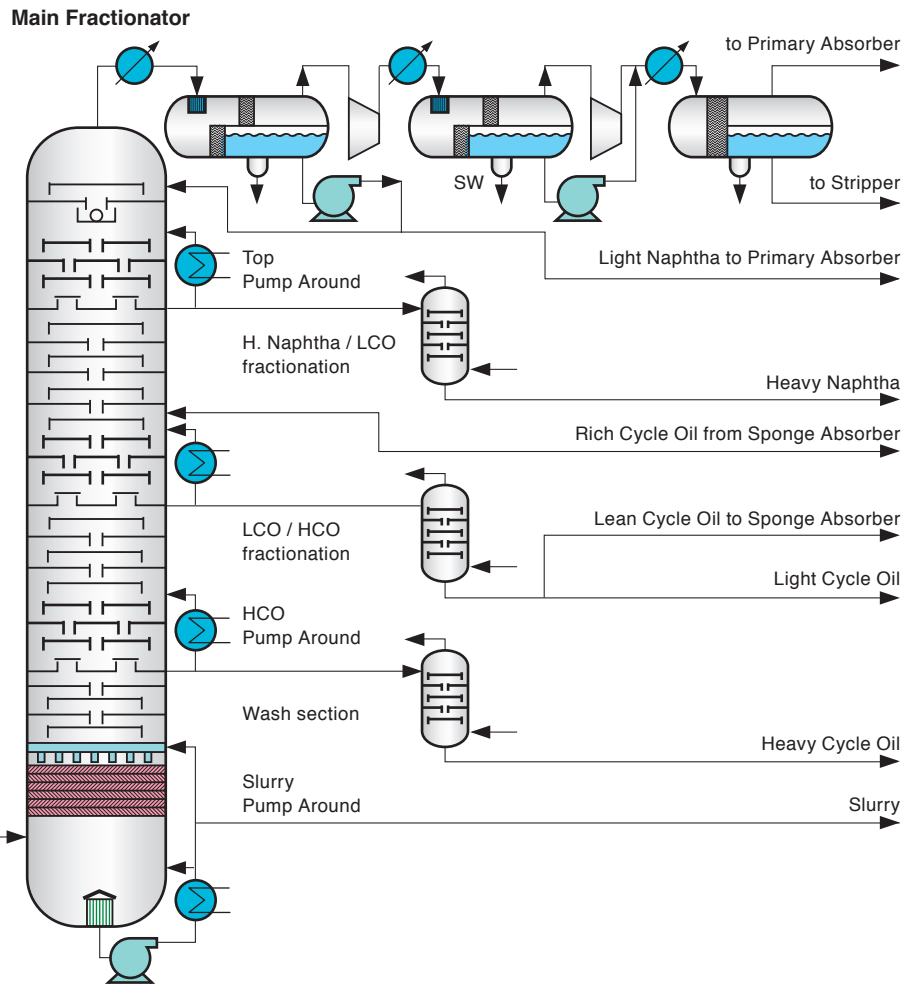
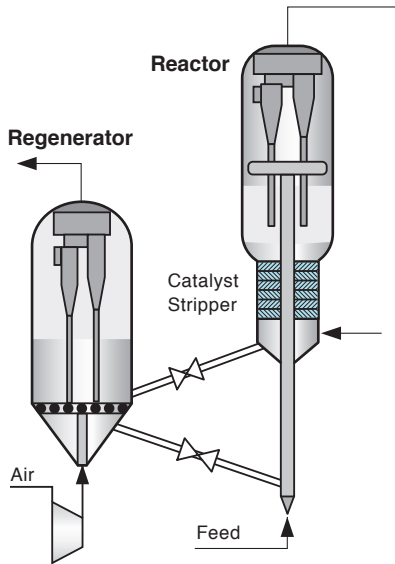
Mellagrid high-performance structured grid after 3 years operation, only small amount of coke at the bottom of the bed, washed in place and reused

Upgrading a coker main fractionator to double the capacity, increase the liquid yield, and reduce the CCR of the HCGO from 0.4 to 0.3 %wt

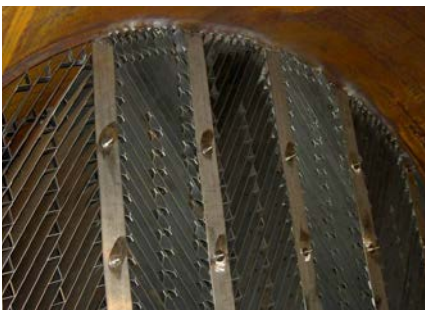
# Fluid Catalytic Cracking



SMV packing for the catalyst stripper



Mellachevron mist eliminator for the top receiver

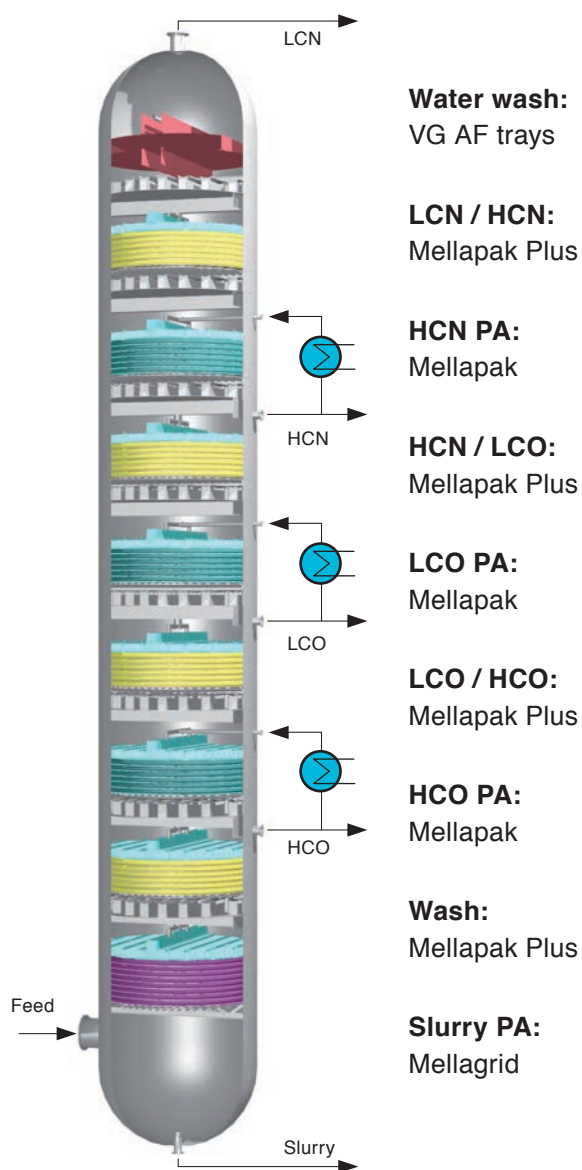


Mellaplate coalescer for the top receiver

## Mass transfer components best fit

- Top section      VG AF trays, Mellagrid
- Naph / LCO      } VGPlus trays, MellapakPlus,
- LCO / HCO      } Mellapak
- Top PA            } VG AF trays, MellapakPlus,
- LCO PA           } Mellapak
- HCO PA
- Wash section   MellapakPlus, Mellapak  
                         VG AF trays
- Slurry PA        Mellagrid, F-Grid
- Catalyst stripper SMV packing
- Top receiver     Mellaplate coalescer  
                         Mellachevron mist eliminator

# State-of-the-Art FCC Main Fractionator



For large main fractionators, **structured packing** becomes a very attractive solution when compared to fractionation trays.

The low pressure drop across the tower allows the reactor to operate at minimum pressure with the highest conversion rate and distillates yield, while keeping the wet gas compressor and the air blower within a reasonable size.

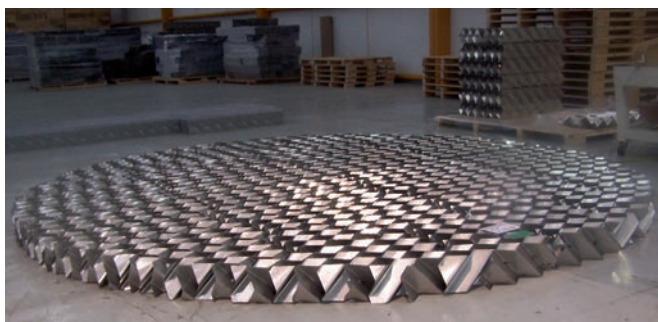
- **MellapakPlus** in the fractionation sections further reduces the pressure drop while maintaining high separation efficiency.

The top water wash section of the tower is often subject to corrosion and salts deposition.

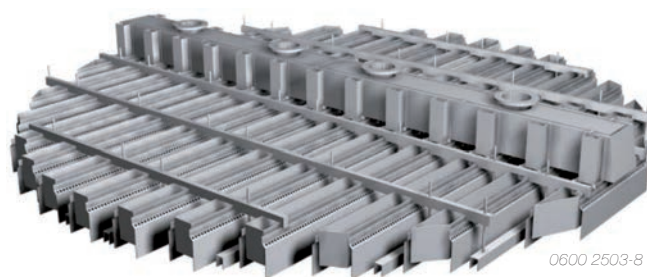
- **VG AF trays** equipped with anti-fouling features and a properly designed draw-off tray are recommended.

The high operating temperature and consequent mechanical instability, the risk of coke build-up, and the catalyst debris carry-over, make the Slurry Pump Around the most critical section of the tower. Mass transfer components that are specifically developed for this section are essential:

- **VES**, the liquid distributor suitable for handling solid debris and coke particles.
- **Mellagrid**, the high performance grid that features structured geometry for superior mechanical robustness, and smooth surface for fouling resistance. It can often be cleaned with jet washing. Alternatively, a conventional type **F-grid** can be used.
- **Support and hold down grids** equipped with features to withstand uplift loadings.



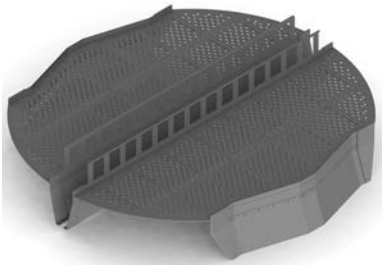
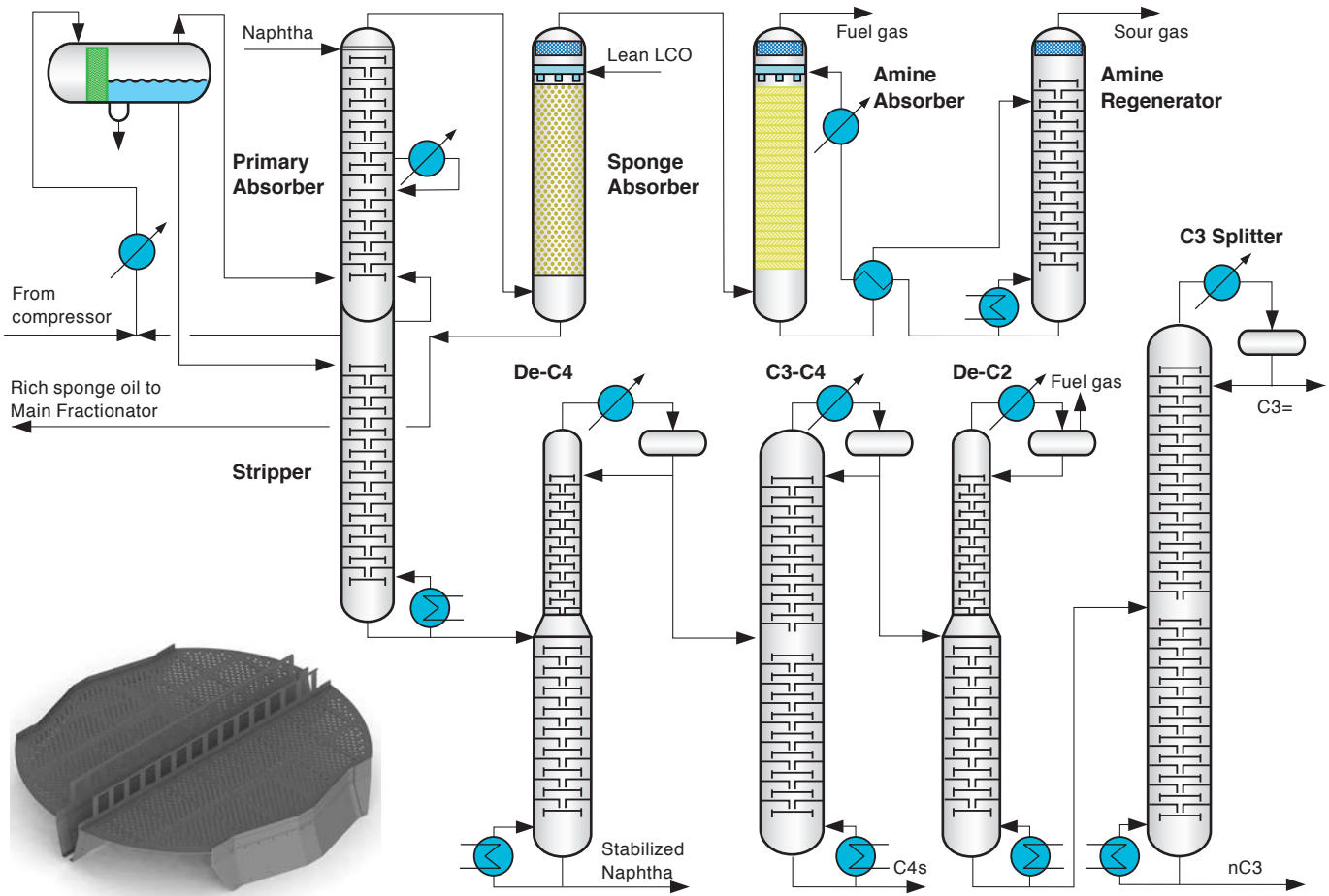
Mellagrid for the Slurry Pump Around



VES distributor for the Slurry Pump Around



# Gas Concentration Unit



4-pass VGPlus tray



KnitMesh V-MISTER enhanced performance mist eliminator



Nutter Ring

## Mass transfer components best fit

Sulzer Chemtech is able to provide customers with the widest range of high-performance mass transfer components to maximize LPG recovery, energy saving and throughput, while minimizing investment cost.

- C3 Splitter VGPlus, HiFi Plus trays
- De-C4, C3/C4, De-C2 VGPlus, HiFi Plus, ConSep trays
- Primary and Sponge Absorbers VG AF trays, I-Ring, Nutter Ring
- Stripper VG AF trays, I-Ring, Nutter Ring
- Amine Absorber and Regenerator VG AF, HiFi Plus trays MellapakPlus, Mellapak, I-Ring, Nutter Ring

# LPG and Gas Sweetening

Sulzer Chemtech has extensive experience in designing amine absorbers and regenerators equipped with:

- Conventional trays featuring BDH movable valves or V-Grid fixed valves
- VGPlus and VG AF high performance trays
- Mellapak or MellapakPlus structured packing
- Nutter Ring or I-Ring random packing
- Mist eliminators

## Selective Absorption

Mellapak or MellapakPlus is recommended for selective absorption of sour gas systems contaminated with CO<sub>2</sub>; the advantages are:

- High selectivity due to short residence time
- Minimum solvent requirement
- Minimum solvent regeneration cost
- Minimum investment cost
- Low pressure drop

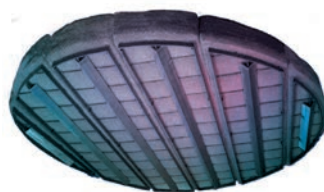
## Tail Gas Treatment

For these units, operating at atmospheric pressure, Mellapak or MellapakPlus is strongly recommended for the quench tower and the H<sub>2</sub>S absorber to minimize pressure drop and energy consumption

## LPG Sweetening

Liquid-liquid amine contactors incorporate the following customized internals:

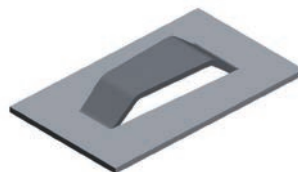
- SMV and SMVP extraction packing
- Coalescer packing
- Nutter Ring or I-Ring
- VRXK distributor for the continuous phase
- VRXD distributor for the dispersed phase
- VSX disperser / support plate
- Shell HiFi extraction trays
- Sieve trays



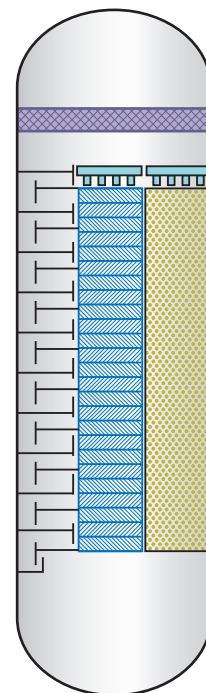
V-MISTER mist eliminator



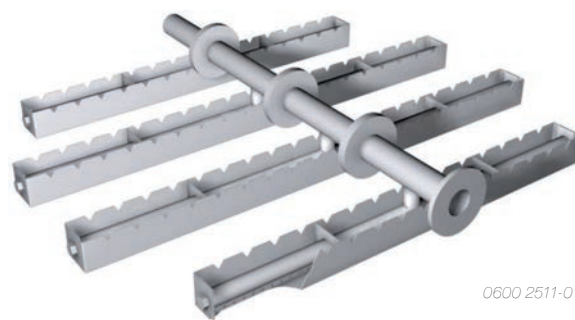
Nutter Ring



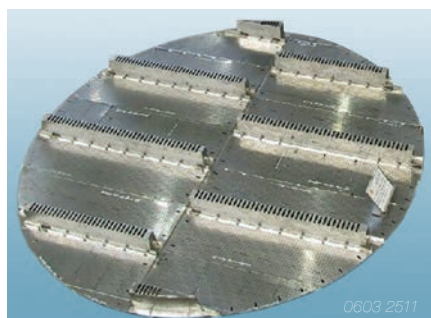
V-Grid fixed valve



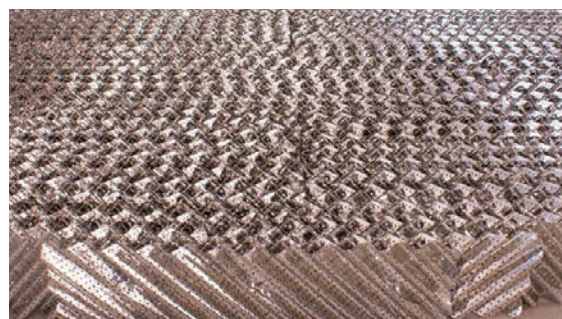
Amine absorbers and regenerators can be equipped with trays, structured or random packings



VRXK high-performance distributor for the continuous phase

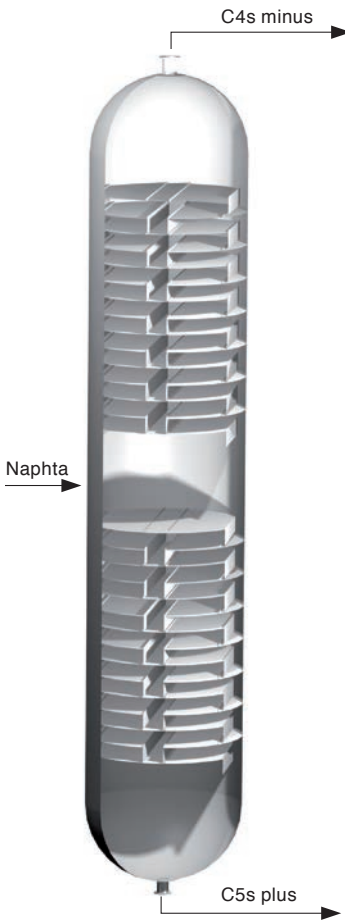


Shell HiFi extraction trays



SMV extraction packing

# De-Butanizer Upgrading



## Before Revamp

**Rectifying Section:**  
15 Chordal downcomer  
High Performance trays

**Stripping section:**  
15 Chordal downcomer  
High Performance trays

**Feed flow rate:**  
155 mc / h

**Tray Efficiency:**  
< 70 %

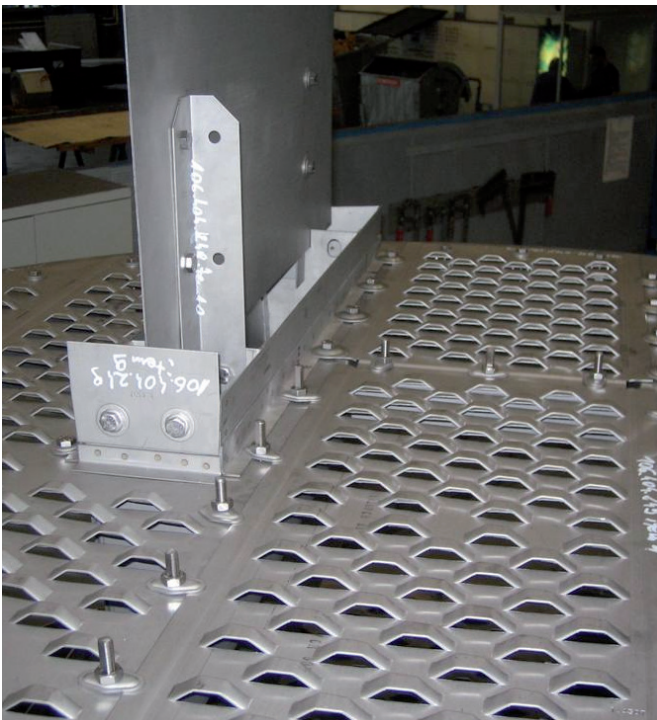
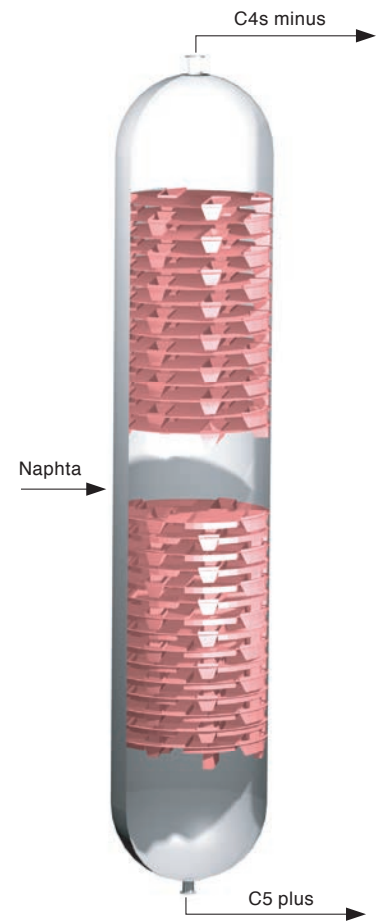
## After Revamp

**Rectifying Section:**  
15 HiFi Plus trays

**Stripping section:**  
15 ConSep trays

**Feed flow rate:**  
185 mc / h

**Tray Efficiency:**  
> 85 %



Shell HiFi Plus high-capacity tray equipped with MVG valves

**Achievements:**

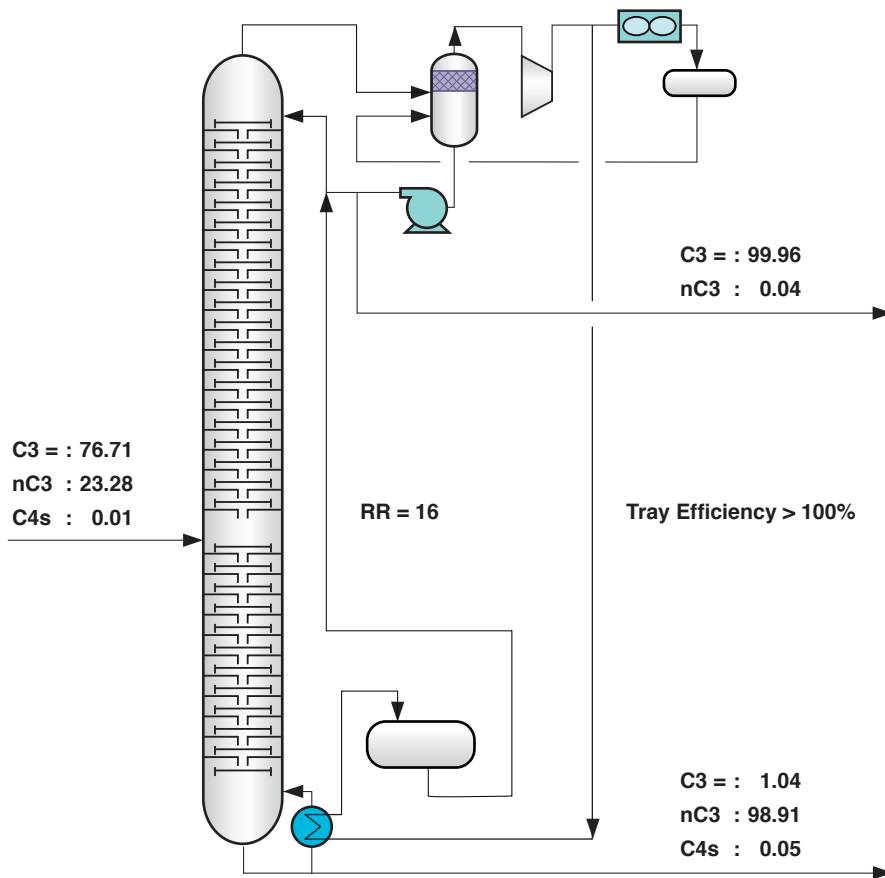
- 20% additional capacity
- 20% additional separation efficiency
- Naphta and LPG on spec



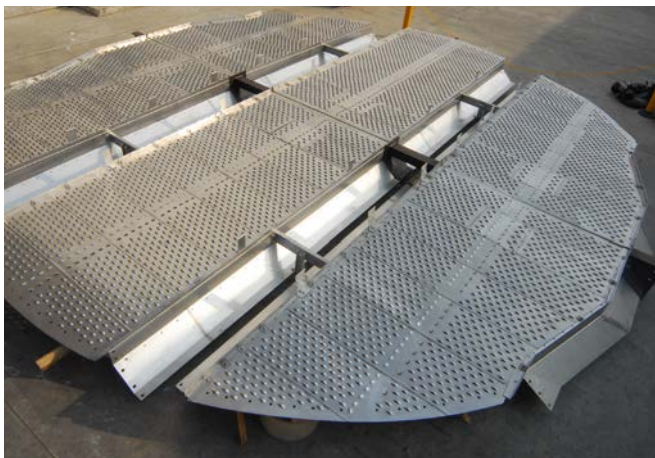
Shell ConSep tray: the ultra system limit high-capacity tray



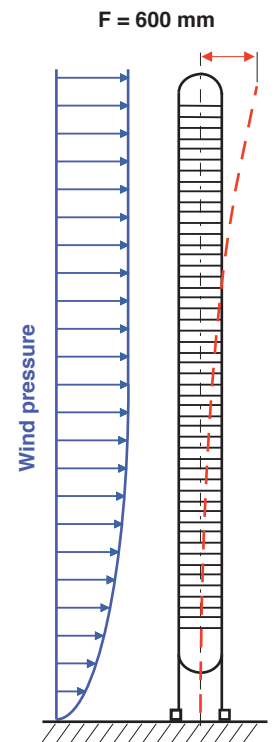
# State-of-the-Art Propylene - Propane Splitter



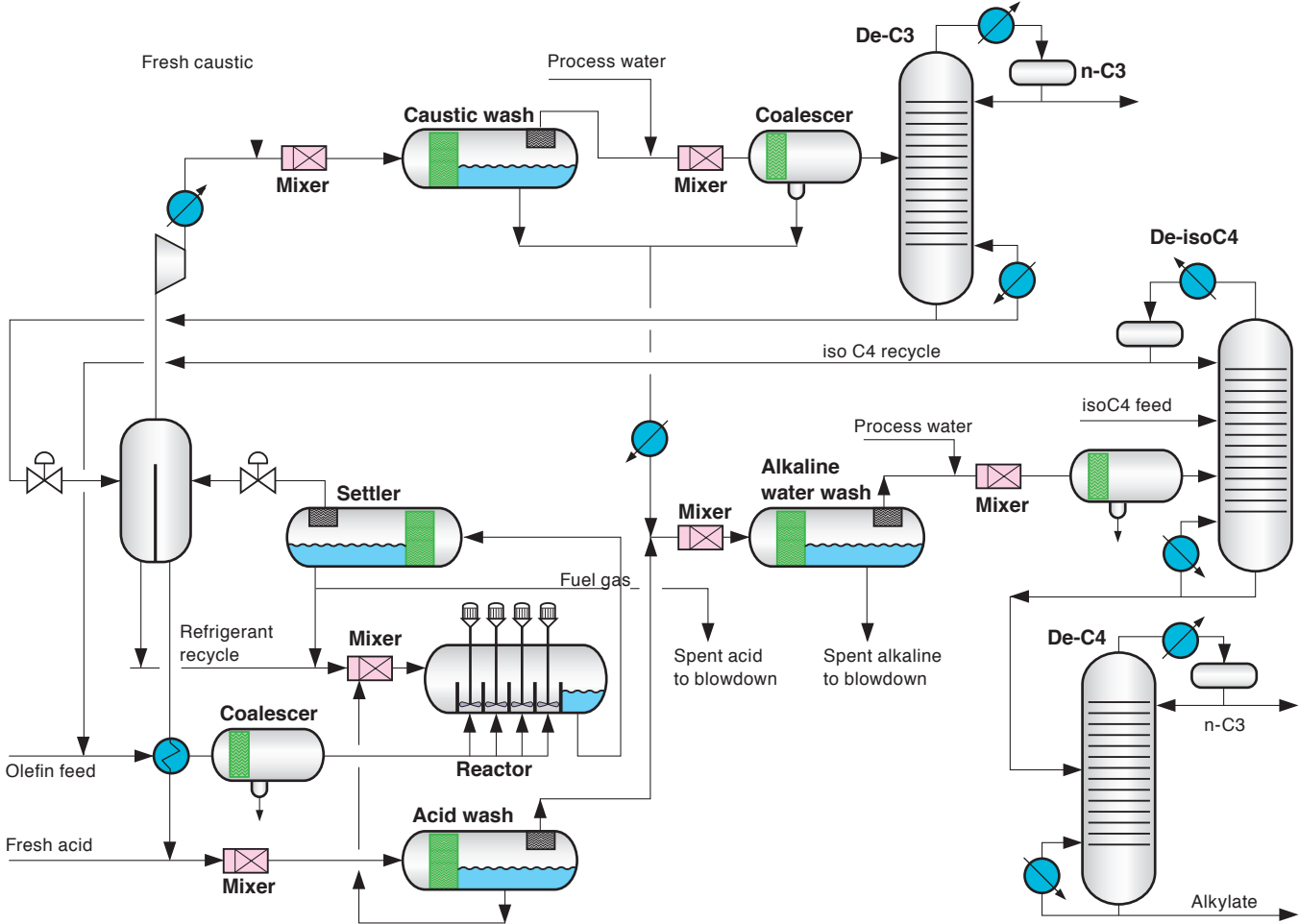
In a superfractionator, the wind deflection at the top section of the vessel is of great concern. This deflection can significantly impact the levelness of the trays, causing maldistribution with consequent loss of the separation efficiency. Sulzer Chemtech can provide tailor-made devices to prevent maldistribution, and enable maximum mass transfer efficiency.



6-pass VGPlus high performance trays equipped with ModArc downcomer, MVG, and push valves, for a 8000 mm diameter PP splitter

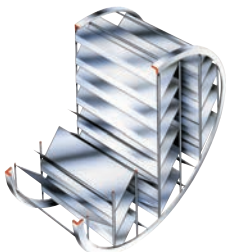


# Alkylation



## Sulzer separators

Sulzer DC Coalescer and Sulzer Mellaplate are the coalescers used in the acid settler, acid wash tank, alkaline wash tank, and in the caustic wash tank, to drastically reduce the required residence time for phase separation. New units would mean large capital savings. Alternatively, the higher separation efficiencies can be used for debottlenecking existing plants.



6072 5050-1

Mellaplate™ coalescer



SMV static mixer



## Sulzer static mixers

Sulzer SMV static mixers are used to improve the performances of the following equipment:

**Reactor:** to minimize the formation of undesired products.

**Acid wash tank:** to maximize the extraction of the free acid and the alkyl / di-alkyl sulfates from the net effluent.

**Caustic wash tank:** to improve the removal of any traces of acidic components and protect the De-C3 from corrosion.

**Alkaline wash tank:** to improve the removal of any residual free acid and alkyl / di-alkyl sulfates and protect the De-isoC4 & De-C4 from corrosion.

DC Coalescer™

# Additional Offers

## Turnaround Services

The Sulzer Chemtech Turnaround Services (TAS) team is known for its fast delivery and quality of the goods, its reliability and customer-oriented approach.

TAS is available 24 hours a day, 7 days a week, to provide customers with the best response time and premium quality service.

Our team can provide complete, around-the-clock support for your planned or emergency turnarounds. We offer material replacements with our complete line of products regardless of the original equipment manufacturer.

Our global manufacturing network allows us to bring our service and goods to you, day or night, in almost every country of the world.

## Tower Field Service

Sulzer Chemtech's Tower Field Service has the expertise and experience to ensure that projects are executed with the highest standards of safety, quality, and efficiency. Our extensive depth of technical strength and project and construction management skills assist the client in obtaining the process goals they desire, within the constraints of a shutdown or construction environment.

The challenge to complete multiple tower revamps and retrofits safely and on time is what Tower Field Service most prides itself on.

For tower revamps and retrofits, Tower Field Service can provide a streamlined solution to ensure minimal downtime. A systematic, practical approach for tower revamping projects is essential in obtaining a successful outcome.

These capabilities have been tested and proven in thousands of projects around the world.

## Sulzer Pumps

Sulzer Pumps is a leading global supplier of reliable products and innovative pumping solutions for all industrial applications, including crude oil refining.

Sulzer Pumps combines more than 135 years of experience in pump research, development and manufacturing with a commitment to fully understand the needs of our customers. Our detailed process and application knowledge, combined with an in-depth understanding of market demand, keeps us consistently at the leading edge of technical development.

Some refining processes produce coke particles and chunks. If these particles are too large, they are trapped between impeller vanes and may reduce or stall flow.

The coke crusher breaks up coke particles, while maintaining pumping output. It is available for all refining pumps operating in severe fouling environments.



*BBS: Single Stage Between Bearing, typically used at high temperature, high flow and high head, that is residue and bottom Pump Around of main fractionators*



**www.sulzer.com**

Please check for your local contact

Sulzer Chemtech Ltd, a member of the Sulzer Corporation, with headquarters in Winterthur, Switzerland, is active in the field of process engineering and employs some 4000 persons worldwide.

Sulzer Chemtech is represented in all important industrial countries and sets standards in the field of mass transfer and static mixing with its advanced and economical solutions.

The activity program comprises:

- Process components such as fractionation trays, structured and random packings, liquid and gas distributors, gas-liquid separators, and internals for separation columns
- Engineering services for separation and reaction technology such as conceptual process design, feasibility studies, plant optimizations including process validation in the test center
- Recovery of virtually any solvents used by the pharmaceutical and chemical industry, or difficult separations requiring the combination of special technologies, such as thin film/short-path evaporation, distillation under high vacuum, liquid-liquid extraction, membrane technology or crystallization.
- Complete separation process plants, in particular modular plants (skids)
- Advanced polymerization technology for the production of PLA and EPS
- Tower field services performing tray and packing installation, tower maintenance, welding, and plant turnaround projects
- Mixing and reaction technology with static mixers
- Cartridge-based metering, mixing and dispensing systems, and disposable mixers for reactive multi-component material

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